These instructions provide information for the installation and field calibration of SOR® B & J Pressure Switches.

The pressure sensing element of the SOR B & J pressure switch is a force-balanced piston-actuated assembly sealed by a flexible diaphragm and an o-ring that is static. The only wetted parts in this arrangement are: the pressure port, the diaphragm and o-ring. An optional welded pressure port and diaphragm assembly eliminates the o-ring. A wide selection of wetted parts materials is available for compatibility with the process media.

Media pressure on the piston counteracts the force of the adjustable range spring, which moves the piston shaft only a few thousandths of an inch to directly actuate the electrical switching element.

NOTE: If you suspect that a product is defective, contact the factory or the SOR Representative in your area for a return authorization number (RMA). This product should only be installed by trained and competent personnel.

Installation

B & J pressure switches may be secured to bulkheads, panels or pipe stanchions with suitable bolts.

![Caution]

Failure to mount the housing on a flat mounting surface may result in torsional forces on the housing that could cause false trips or render the pressure switch inoperative.

Line mounting by either the process connection or the electrical conduit connection is NOT recommended.
Safety Integrity Level (SIL) Installation Requirements

The SOR pressure switches have been evaluated as Type-A safety related hardware. To meet the necessary installation requirements for the SIL system, the following information must be utilized:

- Proof Test Interval shall be one year.
- Units may only be installed for use in Low Demand Mode.
- Products have a HFT (Hardware Fault Tolerance) of 0, and were evaluated in a 1oo1 (one out of one) configuration.

Process Connection

Securely connect the process line to the pressure connection using two wrenches; one to hold the wrench flats on the pressure port, the other to tighten the process pipe or tube fitting.

Ensure that the process connection is tightened and positioned so that bending and torsional forces imposed on the pressure switch are minimal. Do not loosen the pressure port from the body or the body from the housing, because leakage could result or the pressure switch could be rendered inoperative.

One vent connection should be fitted with a suitable breather to maintain weathertight rating NEMA 4, 4X, IP65 or vented to a safe area. Piping should be minimum 1/4" diameter and maximum 5 meters long (based on process fluid SG 1.0). The other vent connection may be plugged.

Dimensions are for reference only. Contact the factory for certified drawings for a particular model number.
Electrical Connection

Ensure that wiring conforms to all applicable local and national electrical codes and install unit(s) according to relevant national and local safety codes.

**NOTE:** For ATEX/IECEx Certified Models: Electrical conduit connection threads may be of non-ISO thread form. Check the product nametag for relevant thread form information before attempting to connect to the electrical conduit connection. In the event a fitting is used, check the adapter body for thread size information.

Standard electrical connection is a terminal block.

B-series is 6-place compression type; J4 is 6-place screw type. The terminal block is marked: Common (C), Normally Open (NO), Normally Closed (NC). If DPDT is specified, additional markings are: Common 2 (C-2), Normally Open 2 (NO-2), and Normally Closed 2 (NC-2).

Overtravel has been preset at the factory, i.e. the switching element assembly has been precisely positioned in the housing for optimum performance. It normally should not be changed in the field. Should adjustment be necessary, factory approved procedures must be closely followed. Any inadvertent movement or replacement in the field will degrade performance, void the warranty and could render the device inoperative, unless factory approved procedures are followed.

**NOTE:** Internal primary equipment ground (earth) screw must be used for the equipment ground connection and the external supplemental ground screw is provided for safety and compliance with specific code requirements.

The electrical compartment cover must remain sealed and the Allen locking screw tightened at all times to prevent removal of the cover while the pressure switch is in service.

Electrical power must be disconnected from explosion proof models before the cover is removed. Failure to do so could result in severe personal injury or substantial property damage.
Calibration

1. Remove the set point adjustment compartment cover.
2. To increase the set point at which the switching element actuates, turn the hex adjusting nut clockwise with a 3/4-inch open-end wrench.
3. Sight across the flat top of the adjusting nut to the calibration scale at the bottom of the housing for an approximate set point. Use a 1/4% external pressure gauge to more precisely calibrate the pressure switch.
4. Replace the set point adjustment compartment cover. The pressure switch can be placed in service.

*NOTE: The set point adjustment compartment is separate from the electrical compartment. The set point may be changed without disconnecting electrical power.*

ATEX/IECEx Marking Information

[Diagram showing marking information]

**Product Model Identification**

**Serial Number**
(First Two Numbers Indicate Year of Manufacture)

Special Conditions for Safe Use

- To minimize the risk of electrostatic discharge, clean only with a damp cloth.
- The operating rod and the bushing gap shall not exceed from 0.08 mm.
Declaration of Conformity

For ATEX Certified Models

EC Declaration of Conformity

Product: B Series Pressure and Temperature Switches

Manufacturer: SOR Inc.
14685 West 105th Street
Lenexa, Kansas 66215-2003
United States of America

Date of Issue: August 11, 2016

We declare that the above products conform to the following specifications and directives:

EN 60079-0:2012
EN 60079-1:2014

Carries the marking:

Ex II 2 G Ex db IIC T6/T5 Gb
T6 (-40°C ≤ Ta ≤ +55°C)
T5 (-40°C ≤ Ta ≤ +70°C)

Reference document:

EC-Type Examination Certificate
Baseefa02ATEX0252X
Issued May 7, 2003

ATEX Notified Body:

SGS Baseefa (Notified Body No. 1180)
Rockhead Business Park, Staden Lane,
Buxton, Derbyshire SK17 9RZ
United Kingdom

Baseefa Customer Reference No. 1021

Person responsible:

Michael J. Bequette (VP of Engineering)

Engineered to Order with Off-the-Shelf Speed

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