

Smart Sensors (SSi) manufactures a complete line of thermocouple elements, ResistanceTemperature Detector (RTD) sensors, thermowells, industrial assemblies and specialty temperature sensors at our Lenexa, Kansas and Houston, Texas facilities. Products include multipoint temperature sensors, sanitary RTDs, high temperature furnace thermocouples, surface/tubeskin thermocouples and so much more to suit a wide variety of industrial applications and OEM markets.



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# **TEMPERATURE ELEMENTS ONLY**

**ASSEMBLIES** 

and other options.

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Smart Sanitary Temperature Sensors

# **SPECIALTY SENSORS**

Design and specifications are subject to change without notice.

All RTDs are 100% tested to ensure that the functionality of the product has not been affected by the manufacturing process. The standard sheath material on all RTDs specified in this section is 316SS. Other sheath materials and coatings are available. Elements are either thin film or wire wound, depending on the style RTD selected. Thin film elements are used in all constructions unless otherwise specified. Each RTD is supplied with a heavy duty spring.

#### STANDARD RTD SPECIFICATIONS

Element Material: Platinum
Element Type: 100 ohms @ 0°C,
0.00385 DIN Curve

RTD Type: Three wire

(Color code: red, red, white)

Wire Gauge: 22 Gauge

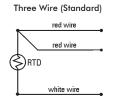
#### **ACCURACY TOLERANCES**

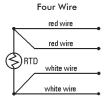
for platinum resistance elements are defined by DIN EN 60751 (ITS 90) as follows:

Class B:  $\Delta t = \pm (0.3 + 0.005 \ l \ t \ l)$ Class A:  $\Delta t = \pm (0.15 + 0.002 \ l \ t \ l)$ 1700:  $\Delta t = \pm 0.1(0.3 + 0.005 \ l \ t \ l)$ A+:  $\Delta t = \pm 0.1(0.3 + 0.005 \ l \ t \ l)$ 

Class	Temperat	ure Range
	°C	°F
Class B	-70° to +500°	-94° to +932°
Class A	-50° to +300°	-58° to +572°
1700	0° to +150°	+32° to +302°
A+	0° to +100°	32° to 212°

# WIRE CONFIGURATIONS





Epoxy Seal Max. Temp.

std.

300°F (149°C)

6.00"

(15.24cm)

#### **DESIGN TYPES**

The design types provide environmental and accuracy solutions to virtually any process RTD application. Accuracy options offer the user more choices for tighter process control. Class B accuracy has long been the work horse of the industrial RTD temperature loop and is a good fit for most process needs. Slightly better than Class B is Class A accuracy which has long filled the void for the most demanding accuracy needs. The 1700 Smart Sensors have surpassed the Class A specifications for those applications where process accuracy must be measured in hundredth's of a degree. Optional NIST certification for 1700 products can be supplied and the accuracy statement is the finished product profile not just the accuracy of the element. The stability and accuracy of this product may eliminate costly and cumbersome sensor matching.

#### **DESIGN TYPE CODES**

PO This design uses nickel clad copper lead wire insulated with Teflon®. Maximum upper temperature rating of 500°F (260°C).

PH Our high temperature version can be used up to 900°F (482°C), and uses fiberglass leads.

PM Heavy duty applications is where this style should be specified. It is suited for temperatures up to 900°F (482°C). Mineral insulated cable is used for this type of RTD. Can be used in cryogenic applications at temperatures down to minus 200°F (-129C°).

RN 120 Ohm nickel @ 0°C (Edison #7) Color code: red, red, black. (DIN 43760)

1700 Higher accuracy (available in 1/4" Single 4 wire & Dual 4 wire only). Maximum temperature rating of 302°F (150°C).

Select a designator for each component. There is a dash between each designator including options, i.e. PO-14-S-10-R-TW-GA. If not required leave blank.

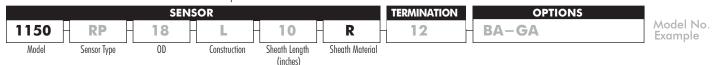
i.e. PO-14-5-10	-R-I W-GA. It not requ	ired leave blank.					
SENSOR TYPE	OD	ELEMENTS	LENGTH <sup>1</sup>	MATERIAL	OPTIONS		
РО	14	S	10	R	GA	Model No. Example	Senso Lengt
PO	18 = 1/8" (3.2 mm)	S = Single	(Inches)	R = 316SS	TW = 2 Wire		'
PH	316 = 3/16" (4.8 mm)	D = Dual		D = 321SS	FW = 4 Wire		
PM	14 = 1/4'' (6.4  mm)			A = Alloy 600	GA = Class A	Sensor	
RN	38 = 3/8" (9.5  mm)				$GAA^* = A + Design$	0011001	
1700	14 = 1/4''  only (6.4mm)	)			HV = High Vibration (P.	M)	
Notes					CR = Cryogenic (PM)		
<sup>1</sup> Length is dete	ermined by assembly w	hen used in well	or protection tub	e.	See page 22-23 fo	r –	'  <del>-</del>
To determine U Length	e the length for replace of well + T Length + A	ement RTD's use A Length + 0.50"	the following forn = Sensor Length	nula:	more options.	Sensor OD	
	acy (available in 1/4" ating of 212°F (100°C						

See page 12-16 for description of U, T & A lengths depending on type of well.

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0.25 degrees over the temperature range.

Select a designator for each component. There is a dash between each designator including options, i.e. 1150-RP-18-L-10-R-12-BA-GA. If not required leave blank.



# SENSOR

# **SENSOR TYPE**

RP 100 ohm Platinum Temperature Coefficient .00385 ohms/ohm/°C

RN 120 ohm Nickel (Edison #7) Temperature Coefficient 0.00672 ohms/ohm/°C

Other temperature coefficients and ohm values available.

Note: Three-wire is standard. Class B is standard. Tolerance per DIN Standard 60751

#### OD

18 1/8" (3.2 mm) 316 3/16" (4.8 mm) 14 1/4" (6.4 mm)

38 3/8" (9.5 mm)

#### **CONSTRUCTION**

Low Temp up to 500°F (260°C)

H High Temp up to 900°F (482°C)

M Mineral Insulated to 900°F (482° C)

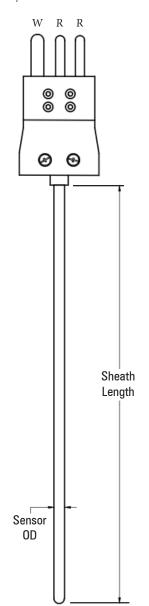
DL Dual Low Temp up to 500°F (260°C)

DH Dual High Temp up to 900°F (482°C)

DM Dual Mineral Insulated to 900°F (482°C)

#### SHEATH MATERIAL

R 316SS



TERM	Bare Ends - 1" (2.54 c For longer leads, see Type	
11	Spade Lugs	
12	Large Three Pin Plug	0 00 00 00 00 00 00 00 00 00 00 00 00 0
13	Large Three Pin Jack	© 88 Ø 88
14	Mini Three Pin Plug	0 00 00 00 00 00 00 00 00 00 00 00 00 0
15	Mini Three Pin Jack	© 00 0 00
See po	age 27-28 for more details.	

### **OPTIONS**

BA Bayonet Adapter (Adjustable) 1/8" (3.2 mm) OD only\*

BF Bayonet Cap & Spring, 1/8" (3.2 mm) and

3/16" (4.8 mm) OD only

Note: inches from cap to tip (fixed)

BD45 45° Bend in Sheath Note: inches from bend to tip

BD90 90° Bend in Sheath Note: inches from bend to tip

BR18 Adj Brass Comp Fitting 1/8" NPT\*\*

BR14 Adj Brass Comp Fitting 1/4" NPT\*\*

BR12 Adj Brass Comp Fitting 1/2" NPT\*\*

CR Cryogenic (M Construction)

CV Connector with Epoxy Sealed Screws

FW Four-Wire (without connector)

GA Class A

HV High Vibration (M Construction)

LB Connector "L" Bracket

SS18 Adj SS Comp Fitting 1/8" NPT\*

SS14 Adj SS Comp Fitting 1/4" NPT\*

SS12 Adj SS Comp Fitting 1/2" NPT\*

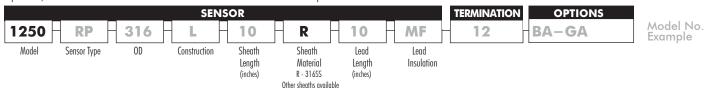
TF Teflon® Coated Sheath

VH Vent Hole in Compression Fitting

\*Not available with 38 OD option \*\*Add T after SS or BR for Teflon® Ferrule

See page 22-23 for more options.

Select a designator for each component. There is a dash between each designator including options, i.e. 1250-RP-316-L-10-R-10-MF-12-BA-GA. If not required leave blank.



#### SENSOR

#### **SENSOR TYPE**

100 ohm Platinum Temperature Coefficient 0.00385 ohms/ohm/°C

120 ohm Nickel (Edison #7) Temperature Coefficient 0.00672ohms/ohm/°C

Other temperature coefficients and ohm values available.

Note: Three-wire, Class B RTD is standard. Tolerance per DIN Standard 60751. Leadwire is nickel clad copper multistrand.

Color code: Platinum - Red/Red/White Nickel - Red/Red/Black

#### OD

1/8" (3.2 mm) 18

316 3/16" (4.8 mm)

1/4" (6.4 mm) 14 38 3/8" (9.5 mm)

#### CONTRUCTION

Low Temp up to 500°F (260°C)

High Temp up to 900°F (482°C) Η

Mineral Insulated to 900°F (482°C) M

DL Dual Low Temp up to 500°F (260°C)

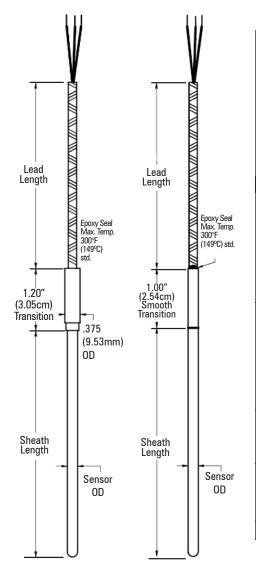
Dual High Temp up to 900°F (482°C) DH

DMDual Mineral Insulated to 900°F (482°C)

#### SHEATH MATERIAL

316SS

See page 20 for additional materials.

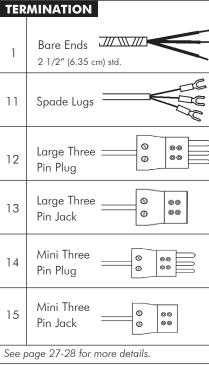


#### **LEAD INSULATION**

M F Multi Strand (flexible) Fiberglass 22 gauge (use with high temperature)

MT Multi Strand (flexible) Teflon® 22 gauge (use with low temperature)

Note: 1/8" (3.2 mm) OD - 24 gauge



#### **OPTIONS** Stainless Steel Overbraid Leads BR12 Adj Brass Comp Fitting 1/2" NPT\* SB BS Bell Spring Transition Relief SS18 Adj SS Comp Fitting 1/8" NPT\* Armor (Stainless Steel) Α Weather Tight Fitting 1/2" NPT Adj SS Comp Fitting 1/4" NPT\* CG12 SS14 AP Armor with PVC Jacket CR Cryogenic (M Construction) SS12 Adj SS Comp Fitting 1/2" NPT\* ΑT Armor with Teflon® Jacket CVConnector with Epoxy Sealed Screws ST Smooth Transition, Bayonet Adapter (Adjustable) BA DE12 Double Ended Hex Fitting, 1/2" NPT 3/16" (4.8 mm) OD and larger 1/8" (3.2 mm) OD only Spring Loaded TΑ Tube on Armor, 1/4" (6.35 mm) OD Bayonet Cap & Spring, 1/8"(3.2 mm) FW Four-Wire (without connector) x 2" (50.8 mm) long and 3/16" (4.8 mm) OD only TF Teflon® Coated Sheath Class A GA Note: inches from cap to tip (fixed) HTP High Temperature Potting VΗ Vent Hole in Compression Fitting BD45 45° Bend in Sheath Note: inches from Service over 400°F (204°C) WC Wire Clamp Bracket for Leads bend to tip HV High Vibration (M Construction) WP Weld Pad, 1" (2.54 cm) x 1" (2.54 cm) 90° Bend in Sheath Note: inches from BD90 Connector "L" Bracket x 1/8" (0.32 cm) SS LB bend to tip BR18 Adj Brass Comp Fitting 1/8" NPT\* NT No Transition, (Sheath length is \*Add T after SS or BR for Teflon® Ferrule Adj Brass Comp Fitting 1/4" NPT\* over all length) See page 22-23 for more options.

### Field Adjustable Thermocouples and RTDs

Today's high inventory costs plus the need for quick turnaround on plant maintenance projects or the routine replacement of thermocouples and RTDs dictates the need for standardization.

Now you can standardize on one length sensor for all your temperature requirements. Our Model ATC, APO, and APH sensors are easily cut to length in the field to a minimum of 3 inches (7.62 cm) long. The removable grommet is easily reinserted into the sheath and protects the leads from abrasion and provides some mechanical relief. All adjustable sensors are also supplied with a heavy duty spring.

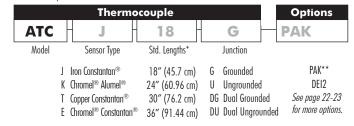
> Field adjustable thermocouples and RTDs may be ordered as a "PAK" option. PAKs include a tube cutter, extra grommet, spring, and spade lugs.



### Thermocouple Specifications

Wire Type: Fiberglass insulated 20 gauge solid Sheath: 0.250" (6.4 mm) OD 316 stainless steel Maximum Temperature: 900°F (482°C)

Select a designator for each component. There is a dash between each designator including options, i.e. ATC-J-18-G-PAK. If not required leave blank.



### **RTD Specifications**

Accuracy: Per DIN EN 60751, Class B

Bulb Type: 100 ohm Platinum 0.00385 DIN Curve Wire Type: Teflon® insulated 22 ga. multi-stranded APO;

Fiberglass insulated 22 ga. multi-stranded APH

Sheath: 0.250" (6.4 mm) OD 316 stainless steel

Maximum Temperature:

APO - up to 500°F (260°C); APH - up to 900°F (482°C)

Select a designator for each component. There is a dash between each designator including options, i.e. APO-18-S-PAK. If not required leave blank.

	RTD		Options
APO	18	S	PAK
Туре	Std. Lengths *	Elements	
APO	18" (45.7 cm)	S Single	PAK*
APH	24" (60.96 cm)	D Dual	DEI2
	30" (76.2 cm)		(Double-ended Spring
	36" (91.44 cm)		Loaded 1/2" NPT)
			See page 22-23

tor more options.

#### **Unprotected Thermocouples**

At times due to economic reasons, a non-mineral insulated cable thermocouple type is required. Unlike sheathed types these thermocouples are unprotected from oxidation or chemical attack. Consequently their life expectancy is considerably shorter than that of an MI cable design.

Select a designator for each component. There is a dash between each designator.

	Thermocouple	е
30	K	14
Model	Sensor Type	Length (inches)

Model	Diam	neters	Wire	Sensor
Model	Single	Dual	Gauge	Туре
10	0.150" (3.8 mm)		20	J, K, T, E
15		0.187" (4.8 mm)	20	J, K, T, E
20	0.250" (6.4 mm)		14	J, K, T, E
25		0.313" (7.9 mm)	14	J, K, T, E
30	0.500" (12.7 mm)		8	J, K, T, E
35		0.550" (13.9 mm)	8	J, K, T, E
40	0.153" (3.9 mm)		24	R & S
45		0.187" (5.0 mm)	24	R & S

## Example:

Unprotected thermocouple model no.: 30-K-14 = Single beaded Chromel® Alumel®, 8 gauge, 0.500" (12.7 mm) OD, 14" (35.56 cm) long.

<sup>\*</sup> Other lengths available.

<sup>\*\*</sup>PAK option consists of a tube cutter, extra grommet and spade lugs.

6.00"

(15.24cm)

2.00" (5.08cm) **Epoxy Seal** 

Max. Temp.

300°F (149°C)

std.

6.00"

(15.24cm)

**Epoxy Seal** 

Max. Temp.

300°F (149°C)

std.

Transition

1/4"

# M.I. Cable Thermocouple Elements

All industrial thermocouples are manufactured using a high purity mineral oxide insulation and a metallic sheath. The standard sheath material unless otherwise noted is 316SS. The ODs found in this section are those that are typically used when an element is housed in a well or protection tube. Each industrial thermocouple is supplied with a heavy duty spring.

Wire Gauge: 20 gauge solid Teflon® insulated

For elements used in wells or protection tubes, indicate designator for each component. There is a dash between each designator.

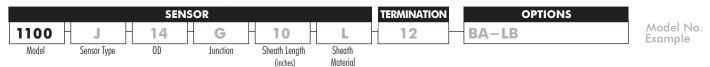
**Example:** A replacement thermocouple with these specifications: Iron/Constantan®, 0.250" (6.4 mm) OD, grounded measuring junction, with a 316SS

JUNCTION	SHEATH <sup>3</sup>	LENGTH <sup>4</sup>				Sense Lengt
	P = 304SS R = 316SS	12 (Inches)	Sensor	Sensor Length	Sanaar	
The second of th	Q = 310SS D = 321SS F = 347SS				Selisui	
DE = Dual Exposed	A = Alloy 600 $W = Alloy 601$ $I = Alloy 800$		Sensor 1/8"	-	Sensor OD	
	G  O G = Grounded  O U = Ungrounded  O E = Exposed  O DG = Dual Grounded	G	G	G	G	G

- 1/8" (3.2 mm) OD thermocouple comes with a 1/4" (6.4 mm) OD 2" (5.08 cm) long stainless steel transition. (See drawing above.)
- Other Sheath Materials available consult factory.
- Length determined by assembly when used in a well. For replacement thermocouples use the following formula: U Length of well + T Length + A Length + 0.50" = Sensor Length (See page 12-17 for description of U, T & A lengths.)

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Select a designator for each component. There is a dash between each designator including options, i.e. 1100-J-14-G-10-L-12-BA-LB. If not required leave blank.



# SENSOR **SENSOR TYPE**

- Iron Constantan®
- Κ Chromel® Alumel®
- Τ Copper Constantan®
- Ε Chromel® Constantan®
- Nicrosil® Nisil® Ν
- Platinum 13% Rhodium R
  - Pure Platinum
- S Platinum 10% Rhodium
  - Pure Platinum

#### OD

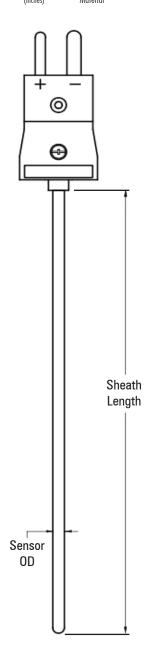
- 125
- 1/25" (1.0 mm) 1/16" (1.6 mm) 1/8" (3.2 mm) 3/16" (4.8 mm) 116
- 18
- 316
- 1/4" (6.4 mm) 14 516
- 5/16" (7.9 mm) 3/8" (9.5 mm) 38
- **JUNCTION**

- G Grounded
- Ungrounded U Exposed Ε
- DG Dual Grounded
- Dual Ungrounded
- DE **Dual Exposed**

#### **SHEATH MATERIAL**

- 304SS
- R 316SS
- Q 310SS
- Alloy 600 Standard Sheath Material is 316SS.

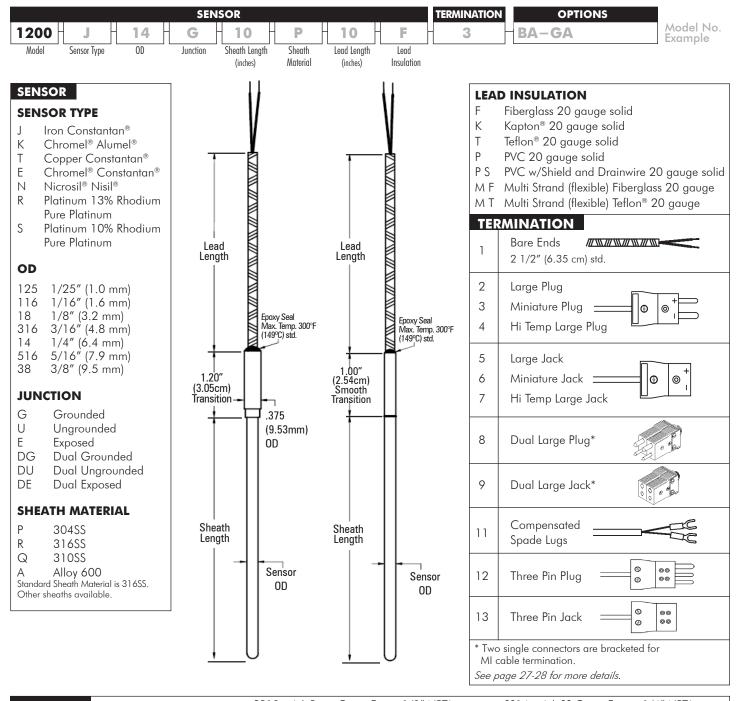
Other sheaths available.



TER	MINATION
1	Bare Ends - 1" (2.54 cm) std. For longer leads, see Type 1200
2	Large Plug
3	Miniature Plug
4	Hi Temp Large Plug
5 6 7	Large Jack Miniature Jack Hi Temp Large Jack
8	Dual Large Plug*
9	Dual Large Jack*
10	Terminal Head
11	Compensated Spade Lugs
12	Three Pin Plug
13	Three Pin Jack
* Two s	single connectors are bracketed for MI cable termination.
See pa	ge 27-28 for more details.

OPTIONS			
BA	Bayonet Adapter (Adjustable) 1/8" (3.2 mm) OD only	CV	Connector with Epoxy Sealed Screws
BF	Bayonet Cap & Spring, 1/8"(3.2 mm)	LB	Connector "L" Bracket
	and 3/16" (4.8 mm) OD only	SS18	Adj SS Comp Fitting 1/8" NPT*
	Note: inches from cap to tip (fixed)	SS14	Adj SS Comp Fitting 1/4" NPT*
BD45	45° Bend in Sheath Note: inches from bend to tip	SS12	Adj SS Comp Fitting 1/2" NPT*
BD90	90° Bend in Sheath Note: inches from bend to tip	TF	Teflon® Coated Sheath
BR18	Adj Brass Comp Fitting 1/8" NPT*	VH	Vent Hole in Compression Fitting
BR14	Adj Brass Comp Fitting 1/4" NPT*	*Add T	after SS or BR for Teflon® Ferrule
BR12	Adj Brass Comp Fitting 1/2" NPT*		See page 22-23 for more options.

Select a designator for each component. There is a dash between each designator including options, i.e. 1200-J-14-G-10-P-10-F-3-BA-GA. If not required leave blank.



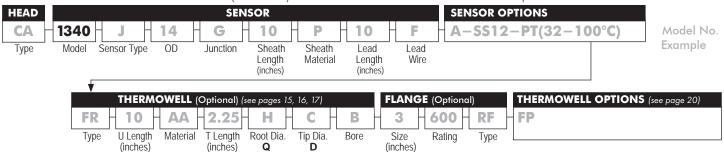
OPT	IONS	BR18	Adj Brass Comp Fitting 1/8" NPT*	SS14	Adj SS Comp Fitting 1/4" NPT*
		BR14	Adj Brass Comp Fitting 1/4" NPT*	SS12	Adj SS Comp Fitting 1/2" NPT*
A	Armor (Stainless Steel)	BR12	Adj Brass Comp Fitting 1/2" NPT*	ST	Smooth Transition,
AP	Armor with PVC Jacket	BS	Bell Spring Transition Relief		3/16" (4.8 mm) OD and larger
AT	Armor with Teflon® Jacket	CG12	Weather Tight Fitting 1/2" NPT	TA	Tube on Armor, 1/4" (6.4 mm) OD
BA	Bayonet Adapter (Adjustable)	CV	Connector with Epoxy Sealed Screws		x 2" (50.8 mm) long
	1/8" (3.2 mm) OD only	DE12	· •	TF	Teflon® Coated Sheath
BF	Bayonet Cap & Spring, 1/8" (3.2 mm)		Spring Loaded	VH	Vent Hole in Compression Fitting
	and 3/16" (4.8 mm) OD only	HTP	High Temperature Potting	WC	Wire Clamp Bracket for Leads
	Note: inches from cap to tip (fixed)		Service over 400°F (204° C)	WP	Weld Pad, 1" (2.54 cm) x 1" (2.54 cm)
BD45	45° Bend in Sheath	LB	Connector "L" Bracket (Standard Plug Only)		x 1/8" (0.32 cm) SS
	Note: inches from bend to tip	NT	No Transition	*Add T	after SS or BR for Teflon® Ferrule
BD90	90° Bend in Sheath Note: inches from bend to tip	SB SS18	Stainless Steel Overbraid Leads Adj SS Comp Fitting 1/8" NPT*		See page 22-23 for more options.

#### Remote Mounted Sensors - Model 1340

Model 1340 is easily installed, reduces vibration damage to the head and eliminates stocking several different lengths. This versatile design can be inserted into an existing well or used in other general purpose applications where a well or protection tube is not required. The exact immersion depth is not required when inserting in a well. Simply bottom the sensor to the bottom of the well and tighten the optional compression fitting. The 1340 allows a reduction in store room lengths due to this flexibility.

The flexible armor leads allows remote mounting of the head in applications where there is a very tight fit. In high temperature thermocouple applications it is recommended that sensor connections are in a area that has ambient temperatures below 400°F (204.4°C). The 1340 design allows the head to be mounted remotely, an option that can greatly enhance the accuracy of the measurement.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-1340-J-14-G-10-P-10-F-A-VH-FW-PT(32-100°C)-FR-10-AA-2.25-H-C-B-3-600-RF-FP. If not required leave blank.



### **HEAD TYPE**

- No Head
- Cast Aluminum CA
- CI Cast Iron
- **CSS** Cast Stainless Steel
- PPS Polypropylene Sanitary
- FTA Flip Top Aluminum
- Flip Top Poly (white) FTP
- **EPA** Explosion Proof Aluminum
- **EPS** Explosion Proof Stainless Steel
- Explosion Proof Aluminum **EHA**
- Explosion Proof Iron EHI

See page 24-25 for more details.

#### SENSOR

#### **SENSOR TYPE**

- Iron Constantan®
- Chromel® Alumel® Κ
- Τ Copper Constantan®
- Ε Chromel® Constantan®
- Ν Nicrosil® Nisil®
- PO Low Temp RTD to 500°F (260°C)
- PH High Temp RTD to 900°F (482°C)
- Heavy Duty RTD to 900°F (482°C)

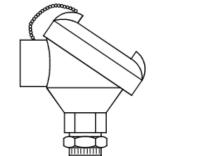
Standard RTD is a three-wire 100 ohm Platinum / .00385 Alpha. For higher temperatures ranges consult factory. For special limits on thermocouples, repeat calibration code, i.e. JJ.

#### OD

- 1/8" (3.2 mm) 18
- 3/16" (4.8 mm) 316
- 1/4" (6.4 mm) 14
- 516 5/16" (7.9 mm)
- 38 3/8" (9.5 mm)

#### **JUNCTION**

- Grounded G
- U Ungrounded
- Ε Exposed
- DG **Dual Grounded**
- DU Dual Ungrounded
- DE **Dual Exposed**
- Single RTD ς
- D **Dual RTD**



Lead

Length

1.20" (3.05cm)

Transition

Max. Temp. 300°F

(148.9°C) (std.)

Sheath

Length

Cordgrip (optional)

Lead Wire

.375"

ΩD

(9.53mm)

Optional

Comp. Fitting

(shown with

optional armor)

# **SHEATH MATERIALS**

- 304SS
- 316SS
- Q 310SS

R

Ρ

Allov 600

Standard Sheath Material is 316SS.

#### **LEAD WIRE**

- F **Fiberglass**
- Τ Teflon®
  - **PVC**
- PS **PVC** Shielded
- MF Multi Strand (flexible) Fiberglass (RTD std.)
- Multi Strand (flexible) Teflon® (RTD std.)

### **OPTIONS**

#### **SENSOR**

- Armor (Stainless Steel)
- AP Armor with PVC Jacket
- CG12 Cord Grip, 1/2" NPT
- SS12 Adj SS Comp Fitting 1/2" NPT\*
- BR12 Adi Brass Comp Fitting 1/2" NPT\*
- Vent hole for fittings VΗ
- TA Tube on Armor, 1/4" (6.4 mm) OD x 2"
  - (50.8 cm) long
- TAC Tube on Armor with SS12 Fitting for
  - Head Mount
- Spring Assembly with Hex Fitting, 1/2" NPT SA12
- Stainless Steel Overbraid on Lead Wire SB
- HV High Vibration RTD (PM only)
- FW Four Wire RTD
- GΑ Class A
- \*Add T after SS or BR for Teflon® Ferrule

#### TRANSMITTER/INDICATOR

- Programmable FM\*\*
- Hart® Compatible\*\* HC
- LPI Loop Temperature Indicator
- Battery Powered Indicator
- \*\*Provide range and temperature F/C (i.e. PT(32-100 °C)

See page 22-23 and 30, 31, 32, 33 for more options and details.

The thermocouple and RTD designs for these sensors are multi-purpose but all can be easily installed in an existing thermowell. All thermocouples are made with high purity mineral oxide insulation and a high temperature stainless steel sheath. RTD's are selected by determining the temperature range and vibration considerations.

- Model 1440 has a sealed weld connection preventing hot gases from escaping and consequently can be used without a thermowell.
- · Model 1443 is designed specifically for use in a thermowell and comes with a spring assembly which insures positive contact to the bottom of the well and provides good response characteristics.
- Model 1445 eliminates the need for an exact immersion length. Model 1450 is a sealed weld connection and the 1455 is adjustable with compression fitting. Tube well assemblies come with 0.020" (0.508 mm) wall tube and a replaceable spring loaded sensor made to fit the tube I.D.

#### **HEAD TYPE**

No Head 0

CA Cast Aluminum

CI Cast Iron

**CSS** Cast Stainless Steel

**PPS** Polypropylene Sanitary

FTA Flip Top Aluminum

FTP Flip Top Poly (white)

**EPA Explosion Proof Aluminum** Explosion Proof Stainless Steel

Explosion Proof Aluminum

See page 24-25 for more details.

#### SENSOR/TUBEWELL

#### **SENSOR TUBEWELL**

1440 1450

1443 1455

1445

#### **SENSOR TYPE**

- Iron Constantan® 1
- Chromel® Alumel® Κ
- Copper Constantan® Τ
- Chromel® Constantan® Ε
- N Nicrosil® Nisil®

PO Low Temp RTD to 500°F (260°C)

PH High Temp RTD to 900°F (482°C)

PM Heavy Duty RTD to 900°F (482°C)

Standard RTD is a three-wire 100 ohm Platinum / 0.00385 Alpha. For higher temperature ranges - consult factory. For special limits on thermocouples, repeat calibration code, i.e. JJ.

# OD

### Sensor

1/8" (3.2 mm) 18

3/16" (4.8 mm) 316

14

1/4" (6.4 mm) 5/16" (7.9 mm) 516

38 3/8" (9.5 mm)

#### Tubewell

3/16" (4.8 mm) 316

1/4" (6.4 mm) 14

5/16" (7.9 mm) 516

38 3/8" (9.5 mm)

### JUNCTION

G Grounded

U Ungrounded

Dual Grounded DG

Dual Ungrounded DU

Single RTD S

D Dual RTD

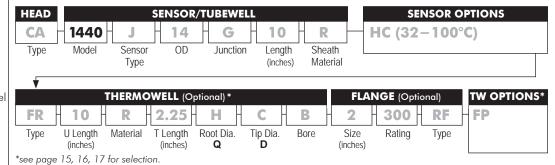
#### **SHEATH MATERIALS**

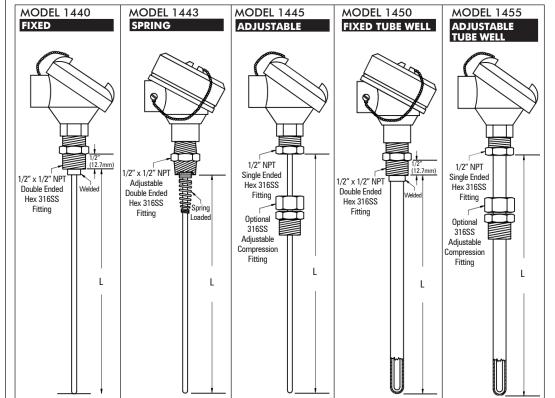
304SS Q 310SS

316SS A Alloy 600

Standard Sheath Material is 316SS.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-1440-J-14-G-10-R-HC (32-100°C)-FR-10-R-2.25-H-C-B-2-300-RF-FP. If not required leave blank.





#### **OPTIONS SENSOR**

BR18 Adj Brass Comp Fitting 1/8" NPT\*

BR14 Adj Brass Comp Fitting

1/4" NPT\*

BR12 Adj Brass Comp Fitting 1/2" NPT\*

CT Compensated Terminals

(EHA/EHI head only) FW Four Wire RTD

GΑ Class A

# High Vibration (PM RTDs only)

SS18 Adj SS Comp Fitting 1/8" NPT\*

SS14 Adj SS Comp Fitting 1/4" NPT\*

SS12 Adj SS Comp Fitting 1/2" NPT\*

TW Two Wire RTD

Vent hole for fittings insert VH following fitting part no.

\*Add T after SS or BR for Teflon® Ferrule

#### TRANSMITTER/INDICATOR

HC Hart® Compatible\*\*

LCP Programmable, RTD

Programmable PT

BPI Battery Powered Indicator

Loop Temperature Indicator

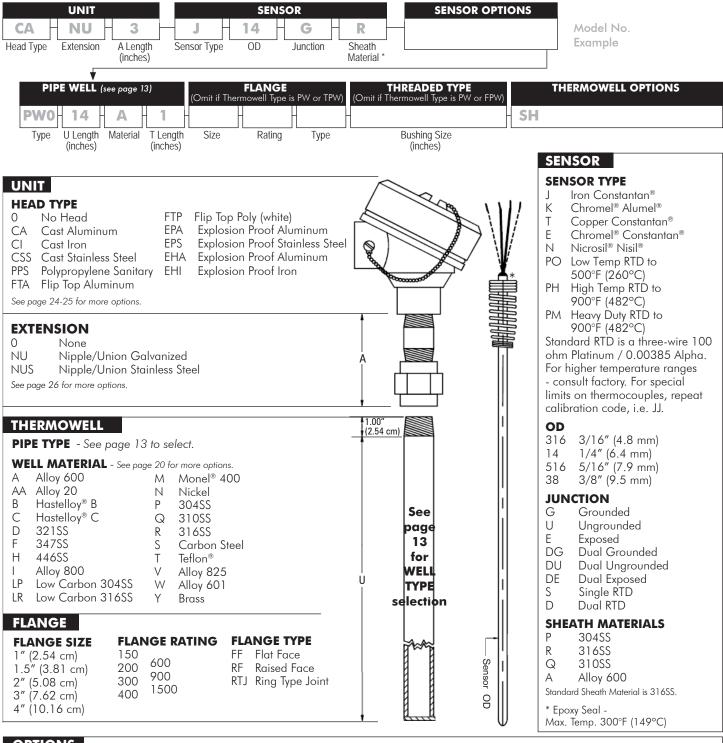
\*\*Provide range and temperature F/C

(i.e. PT(32-100 °C)

See page 22-23 and 30, 31, 32, 33 for more options and details.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-NU-3-J-14-G-R-PW0-14-A-1-SH. If not required leave blank.

• To order only a thermowell complete just those boxes. To add a nipple or nipple-union-nipple also include the extension code and "A" length.

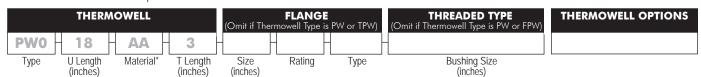


<b>OPTIONS</b>
----------------

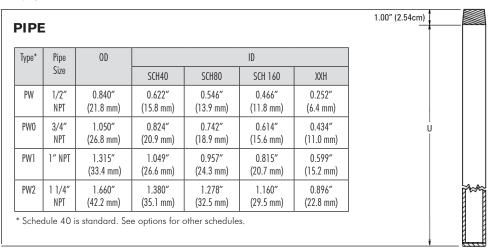
SENSOR		THERMOWELL		TRANSMITTER/INDICATOR			
CR CT	Cryogenic RTD (PM only) Compensated Terminals (EHA/EHI head only)		Full Penetration Weld Hydrostatic Pressure Test External Hydrostatic Pressure Test Internal	SH ST SX	Schedule 80 Stellite® Coating		Battery Powered Indicator Hart® Compatible Provide Range and Temp F/C
GA	Four Wire RTD High Vibration RTD (PM only) Class A	MC NC OC	MTR/Mill Certificate NACE Certification for Well Oxygen Cleaned	SXX TC TF	Schedule 160 Double Extra Heavy Tungsten Carbide Teflon® Coating	LCP LPI PT	Programmable, RTD Loop Temperature Indicator Programmable
See page 22-23 and 30, 31, 32, 33 for more options and details.							

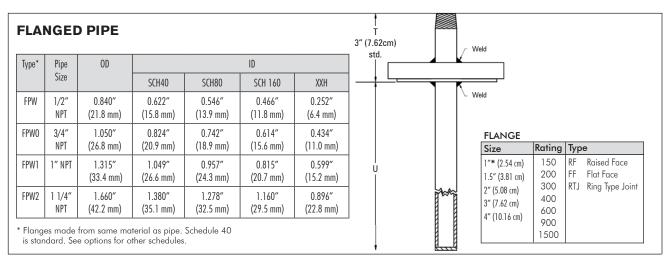
Pipe, Flanged and Threaded

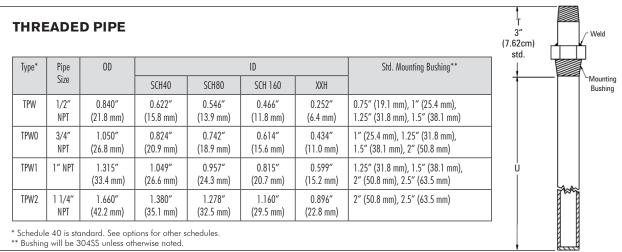
Select a designator for each component. There is a dash between each designator including options, i.e. PW0-18-AA-3. If not required leave blank.



\*See page 20 for selection.

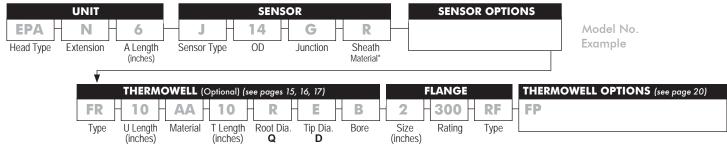


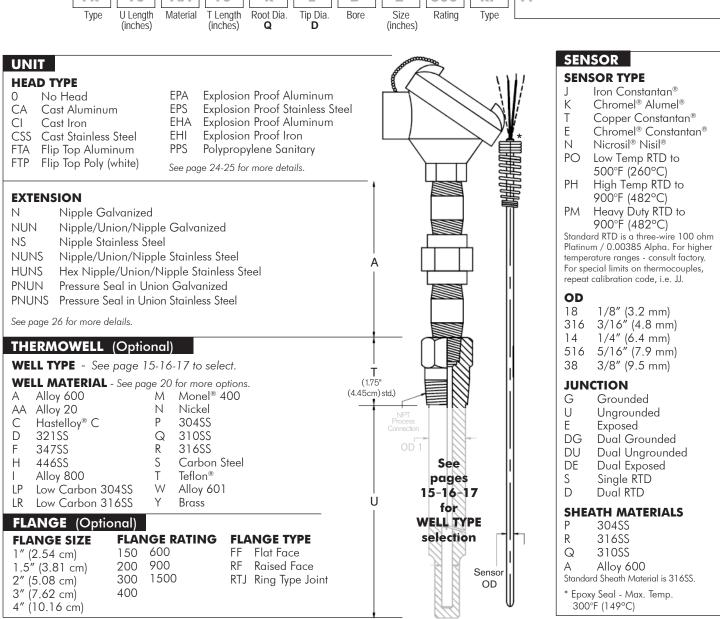




Select a designator for each component. There is a dash between each designator including options, i.e. EPA-N-6-J-14-G-R-FR-10-AA-10-R-E-B-2-300-RF-FP. If not required leave blank.

• To order only a thermowell complete just those boxes. To add a nipple or nipple-union-nipple also include the extension code and "A" length.

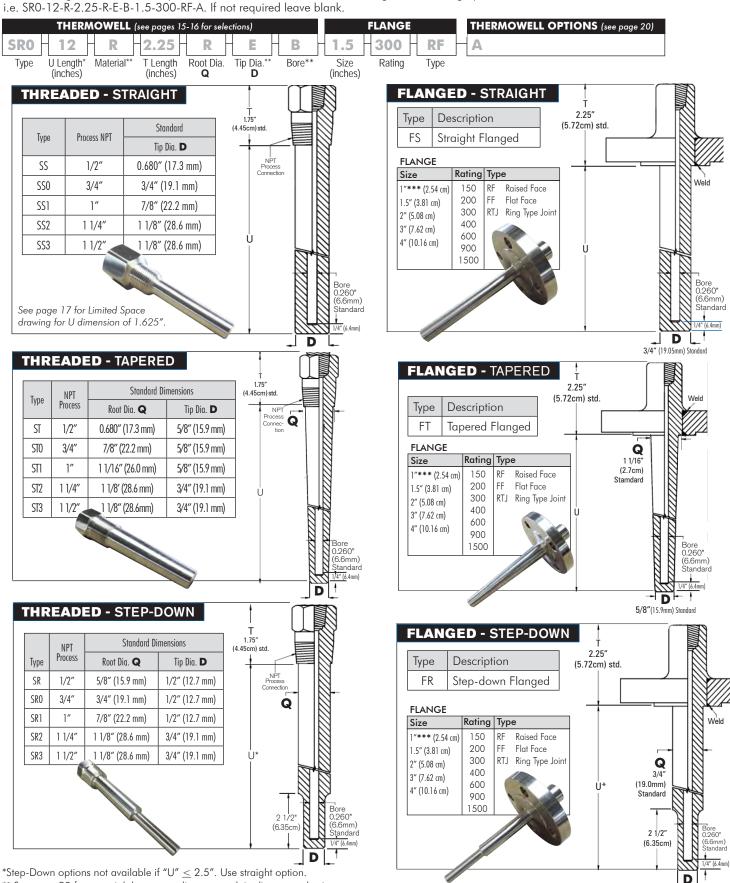




### **OPTIONS**

**SENSOR THERMOWELL** TRANSMITTER/INDICATOR FW Four Wire RTD FP Full Penetration Weld SC SS Plug and Chain Battery Powered Indicator HTE Hart® Compatible Hydrostatic Pressure Test External GA Class A Stellite® Coating ST HC Hvdrostatic Pressure Test Internal Provide Range and Temp F/C High Vibration RTD HTI VC **Velocity Calculations** MTR/Mill Certificate Programmable, RTD (PM only) MC Other bore sizes available, consult factory. Loop Temperature Indicator OC Oxygen Cleaned Programmable See page 22-23 and 30, 31, 32, 33 for more options and details.

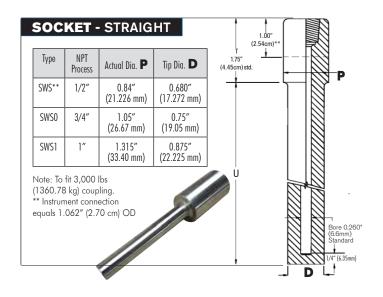
Select a designator for each component. There is a dash between each designator including options,

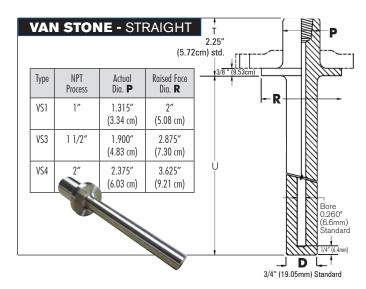


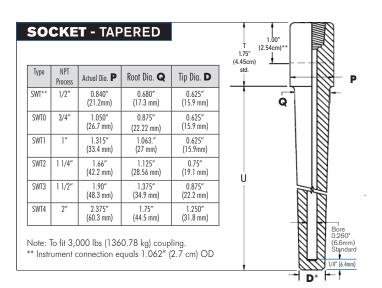
<sup>\*</sup>Step-Down options not available if "U"  $\leq 2.5$ ". Use straight option.

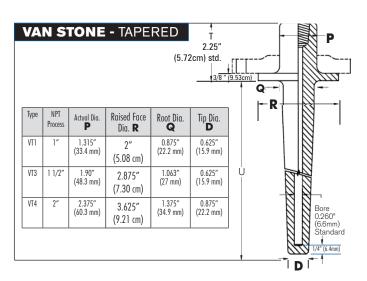
<sup>\*\*</sup> See page 20 for material, bore, root diameter and tip diameter selections.

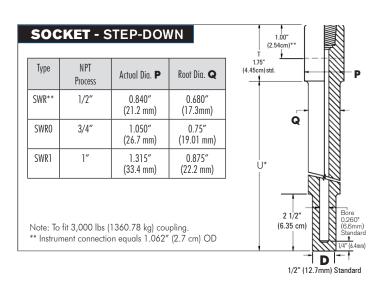
<sup>\*\*\*</sup> Stem "Q" dimension is 0.875" for 1" flange size.

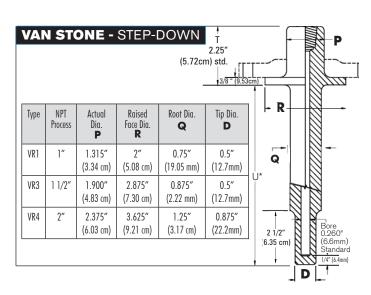




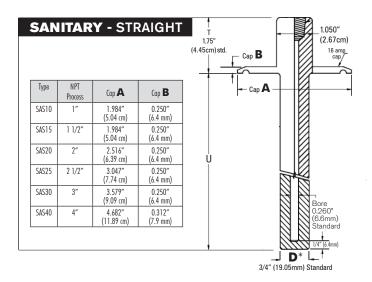


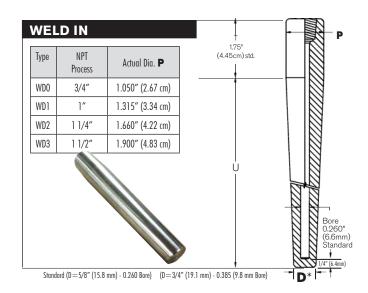


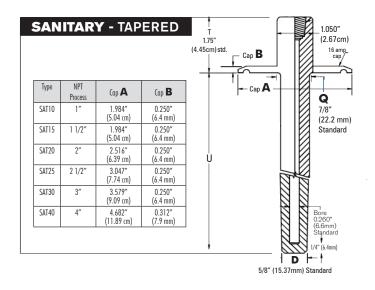


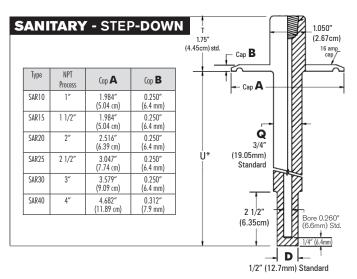


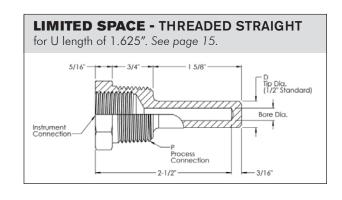
<sup>\*</sup>Step-Down options not available if "U"  $\leq$  2.5". Use straight option.









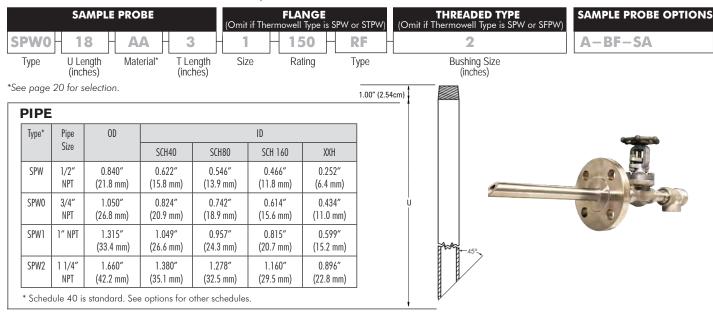


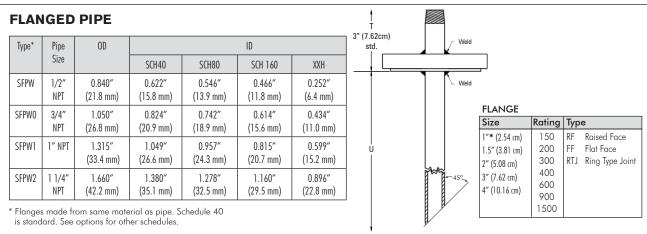
<sup>\*</sup>Step-Down options not available if "U"  $\leq 2.5$ ". Use straight option.

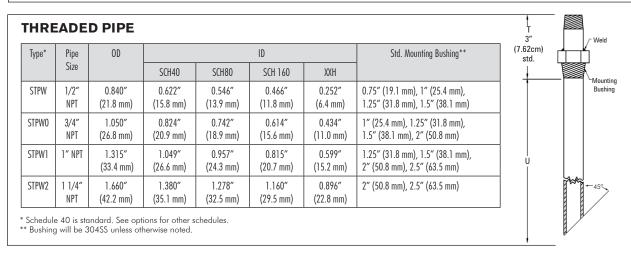
Sample probes are used in applications where a representative sample needs to be extracted from a process. Using a sample probe with a valve in a nozzle allows for simple and controlled extraction. Built of high quality materials so they stand up to the materials being sampled. Application engineering assistance is available including wake frequency calculations and custom probe design such as:

- Flanged or threaded style Bore diameters Retractable style Single or multiple valves
- Additional functionalities such as pressure or temperature measurement

Select a designator for each component. There is a dash between each designator including options, i.e. SPW0-18-AA-3-1-150-RF-2-A-BF-SA. If not required leave blank.

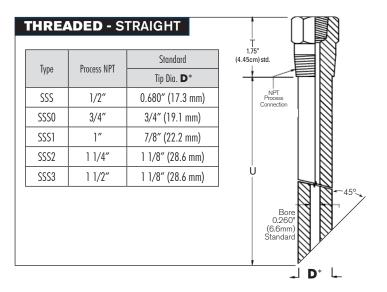


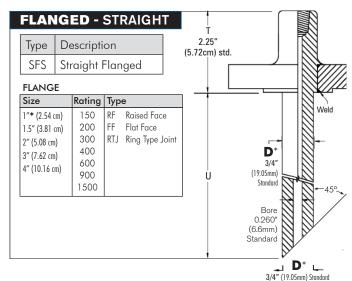


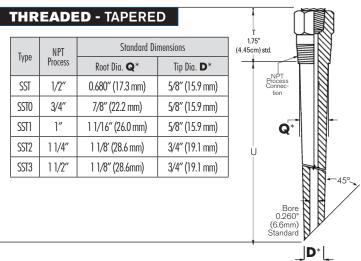


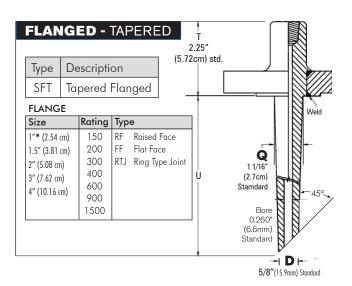
Select a designator for each component. There is a dash between each designator including options, i.e. SSST-12-R-2.25-R-E-B-1.5-300-RF. If not required leave blank.











<sup>\*</sup> See page 20 for material, bore, root diameter and tip diamiter selections.

# Thermowell and Sample Probe Options

OPTIONS	
Description	Designator
Brass Plug and Chain	BC
Certificate of Conformance	COC
Canadian Registration Number	CRN
Dye Penetration Testing	DP
Electropolish	EP
Full Penetration Weld	FP
Hydrostatic Pressure Test External	HTE
Hydrostatic Pressure Test Internal	HTI
1/4" NPT Instrument Conncetion	11
1/2" NPSM Instrument Connection	12
1/4" Compression threads Instrument Connection (includes nut and ferrule)	13
MTR/Mill Certificate	МС
NACE Certification	NC
Oxygen Cleaned	OC
Radiographic Testing (X-Ray)	RT
Stainless Steel Plug and Chain	SC
Schedule 80 Pipewells	SH
Stellite® Coating	ST
Schedule 160 Pipewells	SX
Double Extra Heavy Pipewells	SXX
Tungsten Carbide	TC
Teflon® Coating	TF
Tantalum Sheath	TS
Ultra Sonic Flanged Weld Testing	UT
Velocity (Wake Frequency Calculations	VC

SAMPLE PROBE OPTIONS	
Description	Designator
Bottom is straight, no 45° angle	М
Valve (specify brand, size and rating)	VO

Description	Designator
Alloy 20	AA
Alloy 600	А
Hastelloy® B	В
F11 1 1/4%Cr - 1/2%Mo	ВВ
Hastelloy® C276	С
F22 2 1/4%Cr - 1%Mo	CC
321 Stainless Steel	D
F5 5%Cr - 1/2%Mo	DD
347 Stainless Steel	F
F9 9%Cr - 1%Mo	FF
Haynes HR160	GG
446 Stainless Steel	Н
Haynes 230	НН
304H Stainless Steel	HP
316H Stainless Steel	HR
Alloy 800	I
F91 9%Cr - 1%Mo - 0.2%Vanaduim	LL
304L Stainless Steel	LP
316L Stainless Steel	LR
Alloy 400 (Monel®)	М
Hastelloy® X	MM
Alloy 2200 (Nickel)	N
304 Stainless Steel	Р
310 Stainless Steel	Q
316 Stainless Steel	R
Carbon Steel*	S
Super Duplex 2507	SD
Duplex 2205	SS
Stellite #6B	ST
Teflon®	Т
Alloy 825	V
Alloy 601	W
Brass	Y
Other (specify)	Z

<sup>\*</sup>Threaded thermowell is 1018 CS, all others are CA105 CS.

TIP- <b>D</b> and Root- <b>Q</b> Diameter						
Inches	Designator					
0.375	А					
0.400	В					
0.500	С					
0.562	D					
0.625	Е					
0.680	F					
0.735	G					
0.750	Н					
0.766	J					
0.781	K					
0.860	L					
0.875	М					
0.900	N					
1.000	Р					
1.050	Q					
1.063	R					
1.125	S					
1.250	Т					
1.315	U					
1.375	V					
1.500	W					
1.625	Y					
1.900	Z					
Other (specify)	Х					

Bore Diameter					
Inches	Designator				
0.128	А				
0.260*	В				
0.385**	С				
0.406	D				
0.515	Е				
0.656	F				
0.718	G				
Other (specify)	Х				

<sup>\*</sup>standard for 1/4" probes \*\*standard for 3/8" probes Consult factory for other bore sizes.

#### **Mullite and Alumina Tubes**

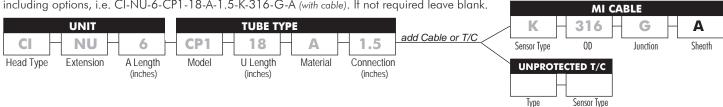
Alumina tubes are 98% pure alumina oxide and can be used with all thermocouple calibrations including noble metals. Good general purpose use. Use for all atmospheres with temperature rating of 3400°F (1,871°C). Has fair resistance to thermal shock.

Mullite is preferred for oxidizing atmospheres and can not be used with noble metal thermocouples. Maximum temperature rating is 3000°F (1,648°C). Both Mullite and Alumina should be heated prior to process insertion.

#### **Hexoloy® Tubes**

Excellent abrasion resistance and high resistance to thermal shock, also has good thermal conductivity (3 times greater than stainless steel). Due to its toughness it can be used in high pressure and velocity environments. Maximum temperature rating is 2900°F (1,593°C).

Select a designator for each component. There is a dash between each designator including options, i.e. CI-NU-6-CP1-18-A-1.5-K-316-G-A (with cable). If not required leave blank.



#### UNIT

#### **HEAD TYPE**

Flip Top Poly (white) No Head **EPA** Explosion Proof Aluminum CA Cast Aluminum Explosion Proof CI Cast Iron

Stainless Steel CSS Cast Stainless Steel EHA Explosion Proof Aluminum Polypropylene Sanitary EHI Explosion Proof Iron

FTA Flip Top Aluminum

See page 24-25 for more details.

# **EXTENSION**

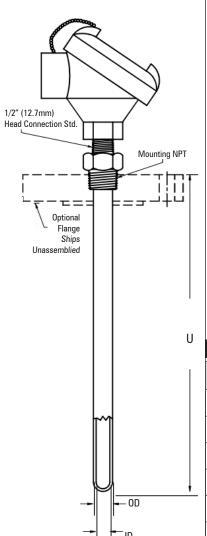
0 NU Nipple/Union Galvanized Nipple/Union Stainless Steel

See page 26 for more options.

#### TUBE TYPE

NUS

Model	ID	OD	PROCESS CONNECTIONS NPT (inches)				
			0.5	0.75	1	1.25	1.5
Mullite	and Alumina						
CP1	0.250" (6.4 mm)	0.375" (9.5 mm)	Х	Х	Х	Х	Х
CP2	0.437" (11.1 mm)	0.687 (17.5 mm)		Х	Х	Х	Х
CP3	0.625" (15.9 mm)	0.875" (22.2 mm)			Х	Х	Х
Hexoloy	v®* Hexoloy® w	/Alumina					
CP5	0.250" (6.4 mm)	0.375" (9.5 mm)	Х	Х	Х	Х	Х
CP6	0.375" (9.5 mm)	0.625" (15.9 mm)		Х	Х	Х	Х
CP7	0.500" (12.7 mm)	0.750" (19.1 mm)			Х	Х	Х
CP8	0.500" (12.7mm)	1.00" (25.4 mm)				Х	Х
CP9	0.750" (19.1 mm)	1.250" (31.8 mm)				Х	Х
12" (3 18" (4 24" (6 30" (7	STANDARD LENGTHS (U)         12" (30.48 cm)       A Alumina         18" (45.72 cm)       M Mullite         24" (60.76 cm)       HX Hexoloy®*         30" (76.2 cm)       HA Hexoloy® w/Alumina         36" (91.44 cm)       Inner Tube (Plat TC)						



# **MI CABLE**

### **SENSOR TYPE**

Chromel® Alumel® Ν

Nicrosil® Nisil®

R Platinum / 13% Rhodium Pure Platinum

Platinum / 10% Rhodium

S Pure Platinum

В Platinum / 30% Rhodium Platinum / 6% Rhodium

For special limits on thermocouples, repeat sensor type, i.e. KK.

#### OD

3/16" (4.8 mm) 316

1/4" (6.4 mm) 14

516 5/16" (7.9 mm)

38 3/8" (9.5 mm)

#### JUNCTION

Grounded G U Ungrounded

Ε Exposed

DG Dual Grounded

Dual Ungrounded

#### **SHEATH MATERIALS**

Alloy 600

#### **UNPROTECTED THERMOCOUPLE**

Model		neter	Wire	Sensor	
model	'°'   Single   Dual		Gauge	Туре	
10	0.150" (3.8 mm)		20	K	
15		0.187" (4.9 mm)	20	K	
20	0.250" (6.4 mm)		14	K	
25		0.313" (8.0 mm)	14	K	
30	0.500" (12.7mm)		8	K	
35		0.550" (13.9 mm)	8	K	
40	0.153" (3.9 mm)		24	R & S	
45		0.197" (5.0 mm)	24	R & S	

SENSOR OPTIONS*	
Description	Designator
Armor (Stainless Steel)	A
Armor with PVC Jacket (Black)	AP
Armor with Teflon® Jacket (White)	AT
Bayonet Adapter (Adjustable) ADJ. 1/8" (3.2 mm) OD only	ВА
Bayonet Cap on Armor	BCA
45° Bend in Sheath (specify length from bend to tip)	BD45
90° bend in Sheath (specify length from bend to tip)	BD90
Bayonet Cap & Spring, 1/8" (3.2 mm) and 3/16" (4.8 mm) OD only. (specify length from bottom of cap to tip)	BF
ADJ. Brass Compression Fitting 1/8" NPT	BR18
ADJ. Brass Compression Fitting 1/4" NPT	BR14
ADJ. Brass Compression Fitting 1/2" NPT	BR12
Bell Spring Transition Relief	BS
Weather Tight Fitting Leads Only 1/2" NPT	CG12
Compensated Terminals (EHA/EHI head only)	СТ
Connector with Epoxy Sealed Screws	CV
Double Ended Hex Fitting, 1/2" NPT Spring Loaded	DE12
Expansion Loop Type 1510, 1520	EL
Four Wire Element RTD	FW
Class A Tolerance Per DIN EN 60751 RTD	GA
High Accuracy RTD (Low Temperature only)	HA
Heat Shield Type 1510, 1520	HS
High Temperature Potting [Service over 300°F (148.89°C) max temperature 1550°F (843.33°C)]	HTP
High Vibration (PM RTDs only)	HV
Pad Radius for NPT Pipe Sizes 6" and Above Type 1500	L
Connector "L" Bracket For M.I. Cable	LB
Large Jack – J, K, T, E, R/S CU (When Purchased With Plug)	LJ
Pad Radius for NPT Pipe Sizes 3 - 6" Type 1500	М
Miniature Jack - J, K, T, E, R/S CU (When Purchased With Plug)	MJ

<sup>\*</sup> Not all options are available on all models, consult facctory.

NOTE: If more than one option per sensor is needed place a dash (–) between each option ordered, i.e. –A–CG12 (armor with weathertight fitting)

SENSOR OPTIONS*	
Description	Designator
No Transition (Sheath length is over all length)	NT
Plastic Melt Bolts - Machined of Solid 304SS Bar 1/2-20 UNF Threads, Standard Lengths "L" 3" (7.62 cm), 4" (10.16 cm), 6" (15.24 cm), 8" (20.32 cm), 10" (25.4 cm) and 12" (30.48 cm)	PMB
Spring Assembly	SA
Spring Assembly with Hex Fitting 1/2" NPT 304SS	SA12
Stainless Steel Overbraid on Lead Wire	SB
Single Ended Fixed Hex Fitting 1/2" NPT 304SS	SE12
Single Ended Fixed Hex Fitting 1/4" NPT 304SS	SE14
Single Ended Fixed Hex Fitting 1/8" NPT 304SS	SE18
ADJ. SS Compression Fitting 1/8" NPT	SS18
ADJ. SS Compression Fitting 1/4" NPT	SS14
ADJ. SS Compression Fitting 1/2" NPT	SS12
Smooth Transition	ST
Teflon® Ferrule for SS or BR Adjustable Fitting (i.e. SST12)	Т
Tube on Armor, 1/4" (6.4 mm) OD x 2" (50.8 mm) long	TA
Tube on Armor with SS12 Fitting for Head Mount	TAC
Tinned Ends (Multistranded wire only)	TE
Teflon® Coated Sheath	TF
Two Wire Element RTD	TW
Vent Hole in Compression Fitting	VH
Wire Clamp Bracket For Leads	WC
Weld Pad, 1" (2.54 cm) x 1" (2.54 cm) x 1/8" (0.32 cm) SS	WP
Wire Wound RTD Element	WW
TRANSMITTER OPTIONS	
Hart® Compatible	HC
Programmable, RTD, FM	LCP
Programmable Type	PT

# **Sensor and Transmitter Options**



A - Armor (Stainless Steel)



AP - Armor with PVC



BA - Bayonet Adapter



BCA - Bayonet Cap on Armor



BF - Bayonet Cap and Spring



BPI - Battony Powered LCD



BPIX - Battery Powered Indicator Explosion Proof



ושם - ככו Spring Transition Relief



CG12 - Weather Tight Fitting



DE12 - Double Ended Hex Fitting 1/2" NPT Spring Loaded Stainless Steel



EB - Reducer Bushing for Head Conduit 3/4" to 1/2" NPT



HS - Heat Shield for Type 1510 and 1520



LB - Connector "L" Bracket



PMB - Plastic Melt Bolt



SA12 - Spring Assembly with Hex Fitting Stainless Steel



SB - Overbraid Stainless Steel



Thermowell Plug and Chain SC - Stainless Steel BC - Brass



Single End Hex Fitting Stainless Steel (SE12, SE14, SE18)



ST - Smooth Transition Red mark denotes start of transition, do not install compression fitting above red mark



TA - Tube on Armor



TAC - Tube on Armor with SS12 Fitting



WP - Weld Pad



Adjustable Compression Fitting (BR18, BR14, BR12, SS18, SS14, SS12; shown is 1/2" NPT SS)

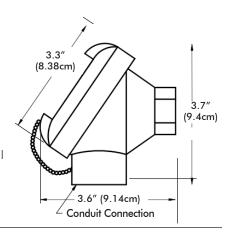
#### Universal Heads - Standard



**Designator** CA – Cast Aluminum - NEMA 4X

CI – Cast Iron

These standard universal heads are available in polished Cast Aluminum and rugged Cast Iron. The heads are threaded and come standard with a heavy duty silicone gasket to protect against wind blown rain and dust. The gasket provides an excellent weather tight seal and meets NEMA 4X rating. Its universal construction accepts DIN size hockey puck temperature transmitters and any terminal block up to 2 inches (5.08 cm) in diameter. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit. A stainless steel chain which connects the cap to the body is supplied with each head.



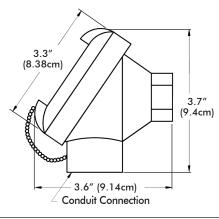
#### **General Purpose Stainless Steel**



Designator CSS - Cast Stainless Steel

This head has all the same characteristics as our Universal Explosion Proof stainless steel head except it has no agency approvals for use in hazardous locations. It is very effective in food processing areas where other metal heads may be affected by caustic washdowns and other CIP procedures. It is also very cost effective in process areas where aluminum can't be used.

Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit.



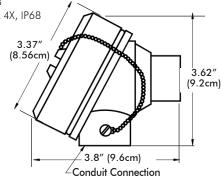
# Universal Explosion Proof Heads - Standard



Designator EPA - Explosion Proof Aluminum - NEMA 4X, IP68

EPS - Explosion Proof Cast Stainless Steel - NEMA 4X, IP68

Head housings are available in both cast aluminum and 316 stainless steel. The heads are threaded and can accept DIN size hockey puck temperature transmitters and slightly larger sized transmitters and any terminal block up to 2 inches (5.08 cm) in diameter. The heads carry CSA, FM, ATEX and IECEx approvals. FM explosion proof rating allows the head to be used in class I, Division 1, Groups B,C, & D and Class II, Division 1, Groups E,F & G areas. Heads are also rated for NEMA 4X and IP68. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit.



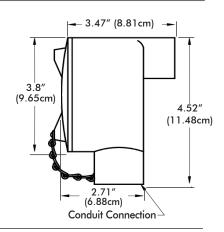
#### **Large Universal Explosion Proof Heads**



Designator

EHA – Explosion Proof Aluminum EHI – Explosion Proof Cast Iron

When space is not a problem this over sized, tough head is the answer. This head has all the standard features of our Universal Explosion Proof heads. Its' size can accept even larger terminal blocks. The large cavity promotes faster field wiring connections and consequently reduces installation costs. To reduce errors and improve accuracy these heads can accept the TB200 terminal block. This block is available with thermocouple contacts. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit.

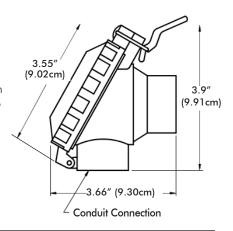


### Flip Top Aluminum



### **Designator** FTA – Flip Top Aluminum - IP68

This Cast Aluminum head has no threads, therefore galling (caused by excessive heat and chemical attack) is eliminated. Thread galling may require tools to force the cap open. With the Flip Top design no tools are ever needed to open the cap and inspect or replace the sensor. Stainless hinge hardware and an O ring are standard. The head is rated for IP68 and accepts DIN size hockey puck temperature transmitters and any terminal block up to 2 inches (5.08 cm) in diameter. The cost effective aluminum design is replacing conventional threaded heads in many process plants. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit.

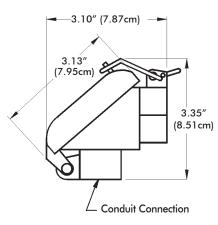


### Flip Top Sanitary Head



#### **Designator** FTP – White Flip Top Sanitary

This FDA approved plastic sanitary head has the same specifications as the FTA (flip top aluminum) head. It is NEMA 4 rated and accepts standard terminal blocks. Due to the added RFI protection a metal head provides this head is not recommended as a housing for field mounted temperature transmitters. The absence of threads in the cap and body and the FDA approved material make this head an excellent choice in food processing applications, especially where CIP caustic wash downs are used. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit. Does not accomodate transmitter.

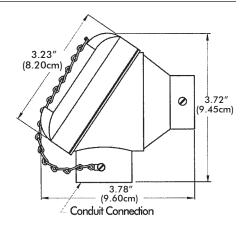


#### **Plastic Heads**



#### **Designator** PPS – White Polypropylene Sanitary

These high density plastic heads are extremely suitable for conditions that would attack conventional metal housings. The screw cover heads come standard with a neoprene rubber gasket and stainless steel chains and screws. Standard openings are ½ inch NPT instrument and ¾ inch NPT conduit. Due to the added RFI protection a metal head provides this head is not recommended as a housing for field mounted temperature transmitters.



#### **Terminal Blocks**

Our ceramic terminal block fits all special purpose and general purpose heads. It is easily field configurable for single or dual sensor applications and can be used with either thermocouples or RTDs. Its ceramic base protects against elevated temperatures and the brass contacts make it easy for field wiring. The compensated block used in EHA and EHI explosion proof heads is available with thermocouple contacts.

#### Ceramic Block



#### Designator

TB102 - Ceramic Block - Single TC TB103 - Ceramic Block - Single RTD TB104 - Ceramic Block - Dual TC

TB106 - Ceramic Block - Dual RTD

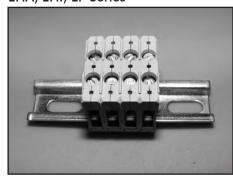
### Compensated Block for **EHA and EHI Heads**



#### **Designator**

TB202 - Block - Single TC TB203 - Block - Single RTD TB204 - Block - Dual TC TB206 - Block - Dual RTD

## Compression Block for EHA, EHI, EP Series



#### **Designator**

CB102 - Block - Single TC CB103 - Block - Single RTD CB104 - Block - Dual TC CB106 - Block - Dual RTD

Note: For thermocouple contacts insert calibration letter following block part number. This block can be used in a junction box and is available in a one piece construction with up to 20 points. To order follow the ordering sequence above. i.e. TB220-J is a single terminal block with 20 points for an Iron Constantan® thermocouple.

#### **Extensions**

Nipples and unions are constructed of galvanized carbon steel as a standard construction. Adding an S to the end of the order code gets you a corrosion resistant stainless steel extension. Standard extension size is 1/2" NPT.



#### **Designator**

Nipple Nipple - Stainless Steel NS

#### Length

1" (2.54 cm) Minimum



#### Designator

Nipple/Union NU Nipple/Union -NUS Stainless Steel

### Length

2" (5.08 cm) Minimum



#### **Designator**

NUN Nipple/Union/Nipple NUNS Nipple/Union/Nipple -Stainless Steel

PNUN Pressure Seal in Union -

Galvanized

PNUNS Pressure Seal in Union -

Stainless Steel

#### Length

3" (7.62 cm) Minimum

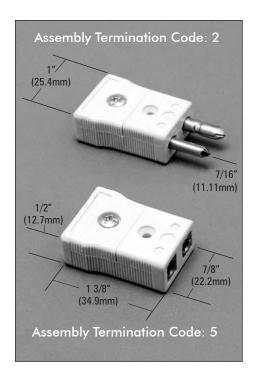


#### Designator

**HUNS** Hex Nipple/Union/ Nipple Stainless Steel

#### Length

3" (7.62 cm) Minimum

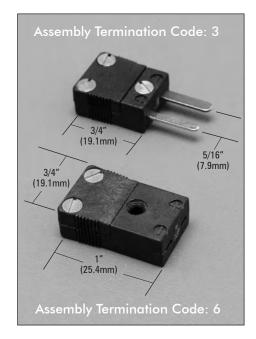


## Thermocouple Connector - Two Pole

- Glass filled thermoplastic body provides high strength at temperatures up to 425°F (218°C) as well as low moisture absorption and good dielectric constant.
- Heavy duty hollow pin construction prevents reverse mating of polarity.\*
- Body color coded to ISA and ANSI standards.
- Polarity indicated by symbols molded into body.
- Contacts made of thermocouple materials which meet ISA and ANSI standards.
- Jack spring loaded to insure firm grip to plug.
- Accepts wire sizes to 14 awg.
- Single screw cover cap for fast assembly.
- Accepts crimp and tube adapter for product from 0.020" (0.5 mm) to 0.375" (9.5 mm).
- Finger grips to permit ease of connection.
- Quick wiring hook up with large head screws and wire channel.

Designator		Thermocouple Type	Body	Actual Alloy		
Plugs	Jacks	Color + I		+ In Co	Connector -	
LP-J	L J-J	Iron-Constantan®	Black	Iron	Constantan®	
LP-K	L J-K	Chromel®-Alumel®	Yellow	Chromel <sup>®</sup>	Alumel®	
LP-E	L J-E	Chromel®-Constantan®	Violet	Chromel®	Constantan®	
LP-T	L J-T	Copper-Constantan®	Blue	Copper	Constantan®	
LP-R/S	L J-R/S	Platinum/Rhodium-Platinum	Green	Copper	#11 Alloy	
LP-CU	L J-CU	Uncompensated	White	Copper	Copper	

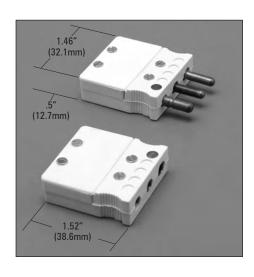
<sup>\*</sup> Solid pin available on above construction. Add S to Part No. (i.e. LPS-J)



# **Miniature Thermocouple Connector**

- Thermoplastic body provides high strength at temperatures up to 425°F (218°C) as well as low moisture absorption and good dielectric constant.
- Small, light weight and space saving.
- Body color coded to ISA and ANSI standards.
- Polarity indicated by symbols molded into body.
- Contacts made of thermocouple materials which meet ISA and ANSI standards.
- Jack spring loaded to insure firm grip to plug.
- Accepts crimp adapter for product from 0.020" (0.5 mm) to 0.125" (3.2 mm).
- Finger grips to permit ease of connection.
- 0.10" (2.54 mm) I.D. center mounting hole.

Designator		Thermesouple Time	Body	Actual Alloy		
Plugs	Jacks	Thermocouple Type	Color	+ In Co	onnector -	
M P-J	M J -J	Iron-Constantan®	Black	Iron	Constantan®	
M P- K	MJ-K	Chromel®-Alumel®	Yellow	Chromel®	Alumel <sup>®</sup>	
M P- E	MJ-E	Chromel®-Constantan®	Violet	Chromel®	Constantan®	
M P-T	M J -T	Copper-Constantan®	Blue	Copper	Constantan®	
MP-R/S	MJ-R/S	Platinum/Rhodium-Platinum	Green	Copper	#11 Alloy	
M P- C U	M J -C U	Uncompensated	White	Copper	Copper	



### Three Pin Plugs and Jacks

- Body color coded to ISA and ANSI standards.
- Polarity marked.
- Negative lead clearly indicated with red disk.
- Knurled finger grip.
- Shatterproof plastic
- Temperature rating of 300°F (149°C)

Designator		Thermocouple Type	Body	Actual Alloy		Ground
Plugs	Jacks	Thermocouple type	Color	+ In Connector -		
TPP-J	TPJ-J	Iron-Constantan®	Black	Iron	Constantan®	Copper
TPP-K	TPJ-K	Chromel®-Alumel®	Yellow	Chromel®	Alumel®	Copper
TPP-E	TPJ-E	Chromel®-Constantan®	Violet	Chromel®	Constantan®	Copper
TPP-T	TPJ-T	Copper-Constantan®	Blue	Copper	Constantan®	Copper
TPP-CU	TPJ-CU	Uncompensated	White	Copper	Copper	Copper

#### **Accessories**



### Thermocouple Alloy **Spade Lugs**

Sold in bags of 25 each conductor.

**Designator** SL -(thermocouple calibration) Example: SL-K



#### L Bracket

For installing single metal sheath thermocouple to connector. Mounts to underside of connector for ease of wiring connections. Two screws provided for easy attachment to thermocouples.

**Designator** LB -(Sheath OD) Example: LB-1/8" (3.2 mm)



#### **Wire Clamp Bracket**

Rugged bracket for strain relieving insulated wires. Easily installed after wires are attached to connector.

**Designator** WC



#### Miniature Wire Clamp **Bracket**

Smaller version of wire clamp bracket (above). Easily installed after wires are attached to connector.

**Designator** MWC



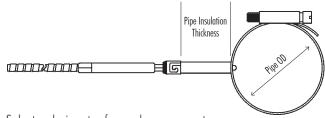
# **Weather Proof Jackets**

Neoprene rubber jackets adds moisture protection to connection. Two per assembly.

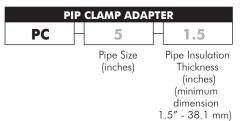
**Designator** WPJ

#### **Pipe Clamp Adapter**

Used to measure any cylindrical surface up to 36" (91.44 cm). Type PC accepts any 1100 or 1200 thermocouple with either a fixed BF or adjustable BA bayonet adapter. Be sure to add insulation thickness, if any, to overall lenght of thermocouple.



Select a designator for each component. There is a dash between each designator, i.e. PC-5-1.5.



Color Coding: ANSI

16 gauge - 7 strands of 24 gage Multi Strand:

20 gauge - 7 strands of 28 gage

Per ANSI MC 96.1 and ASTM E230 Accuracy:

To Order: Specify the type number and calibration from the table below.

Example: 920-KM is fiberglass insulated and jacketed 20 gage,

Chromel® Alumel® multistranded.



Туре	Insulation/Jacket	Gage	Avaliable Calibrations	Temp Rating	Construction
U716	PVC/PVC	16 Solid	JX, KX, TX, EX	221°F (105° C)	Each conductor is twisted and shielded with a drain wire added within the twist of lay. A 221°F (105°C) flame retardant PVC jacket is then applied. This
U720	PVC/PVC	20 Solid	JX, KX, TX, EX	221°F (105° C)	construction is UL approved as 300 volt PLTC and has passed the IEEE 383 vertical flame test.
720	PVC/PVC	20 Solid	JX, KX, TX, EX, RX, SX	221°F (105°C)	Conductors are laid parallel and jacketed. The thermocouple grade calibrations are available in
		20 Stranded	JXM, KXM		both solid and multistrand. PVC has good moisture and abrasion resistance but becomes brittle at low temperatures, usually below minus 15°F (-26.1°C).
820	FEP/FEP (Teflon®)	20 Solid	J, K, T	400°F (204°C)	Conductors are laid parallel and jacketed. Teflon® has excellent resistance to moisture in
		20 Stranded	JM, KM		temperatures down to minus 90°F (-67.8°C). This fluoropolymer has been used in many food
824	FEP/FEP (Teflon®)	24 Solid	J, K, T	400°F (204°C)	grade applications.
920	Fiberglass/Fiberglass	20 Solid	J, K, T, E, RX, SX	950°F (510°C)	Conductors are laid parallel and jacketed. Fiberglass has poor resistance to moisture and
		20 Stranded	JM, KM		only fair abrasion resistance. A saturant is applied to facilitate easy stripping and to prevent the fiberglass from fraying.

Thermocouple Type					
Wine Alleria	ANSI	Temperature Range		Standard	
Wire Alloys	Symbol	°F	°C	Limits	
Iron vs.	J	32° to 545°	0° to +285°	±4°F (±2.22°C)	
Constantan®		545° to 1400°	286° to 760°	±0.75%	
Chromel®	K	-165° to 32°	-109.4° to 0°	±4°F (±2.22°C)	
VS.		32° to 545°	0° to 285°	±4°F (±2.22°C)	
Alumel®		545° to 2300°	285° to +1260°	±0.75%	
Copper	Т	-330° to -85°	-201° to -65°	±1.5%	
VS.		-85° to 270°	-65° to 132°	±1.8° (±1°C)	
Constantan®		270° to 660°	132° to 348°	±0.75%	
Chromel®	Е	-330° to -270°	-201° to -167°	±1%	
VS.		-270° to 480°	-167° to -248°	±3°F (±1.67°C)	
Constantan®		480° to 640°	248° to 337°	±3°F (±1.67°C)	
		640° to 1600°	337° to 871°	±0.5%	

<b>ANSI Color Code for Thermocouple Wire</b>						
Wine Allene		Thermocouple Wire Color		T/C Extension Wire Color		
wire Alloys	Polarity	Individual	Jacket	Individual	Jacket	
Iron	+JP	White	Brown	White	Black	
Constantan®	-JN	Red		Red		
Chromel®	+KP	Yellow	Brown	Yellow	Yellow	
Alumel®	-KN	Red		Red		
Copper	+TP	Blue	Brown	Blue	Blue	
Constantan®		Red		Red		
Chromel®	+EP	Purple	Brown	Purple	Purple	
Constantan®	-EN	Red		Red		
	Wire Alloys  Iron  Constantan®  Chromel®  Alumel®  Copper  Constantan®  Chromel®	Wire Alloys  Polarity  Iron +JP  Constantan® -JN  Chromel® +KP  Alumel® -KN  Copper +TP  Constantan® -JN  Chromel® +EP	Wire Alloys         Polarity         Thermocoup Individual Individual           Iron         +JP         White           Constantan®         -JN         Red           Chromel®         +KP         Yellow           Alumel®         -KN         Red           Copper         +TP         Blue           Constantan®         -JN         Red           Chromel®         +EP         Purple	Wire Alloys         Polarity         Thermocouple Wire Color Individual         Jacket           Iron         + JP         White         Brown           Constantan®         - JN         Red           Chromel®         + KP         Yellow         Brown           Alumel®         - KN         Red           Copper         + TP         Blue         Brown           Constantan®         - JN         Red           Chromel®         + EP         Purple         Brown	Wire Alloys         Polarity         Thermocouple Wire Color Individual         T/C Extension           Iron         +JP         White         Brown         White           Constantan®         -JN         Red         Red           Chromel®         +KP         Yellow         Brown         Yellow           Alumel®         -KN         Red         Red           Copper         +TP         Blue         Brown         Blue           Constantan®         -JN         Red         Red           Chromel®         +EP         Purple         Brown         Purple	

Thermocouple Extension Wire					
Extension Wire Alloys	ANSI	Temperature Range Sto		Standard	
Extension wire Alloys	Symbol	°F	°C	Limits	
Iron vs. Constantan®	JX	32° to 400°	0° to 204°	±4°F (±2.22°C)	
Chromel® vs. Alumel®	KX	32° to 400°	0° to 204°	±4°F (±2.22°C)	
Copper vs. Constantan®	TX	-75° to 210°	-59° to 98°	±1°F (±0.56°C)	
Chromel® vs. Constantan®	EX	32° to 400°	0° to 204°	±3°F (±1.67°C)	

# **In-Head Temperature Transmitters**

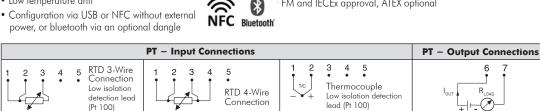
### **Programmable** Type PT

Type PT is a universal, isolated, temperature transmitter with additional voltage and resistance input. Its robust design and high quality gives excellent performance and accuracy also under harsh conditions.



- 50-point Customized Linearization and Callendar-Van Dusen
- $\bullet$  Accepts RTD, T/C, mV and  $\Omega$
- Sensor error and system (sensor/transmitter) error correction for highest total accuracy
- · Low temperature drift
- power, or bluetooth via an optional dangle

- Runtime counter hour counter for elapsed operational time
- Rugged design tested for 10 g vibrations
- High security Password protection and date of changes logged
- 5 Year Warranty
- NAMUR compliant
- FM and IECEx approval, ATEX optional

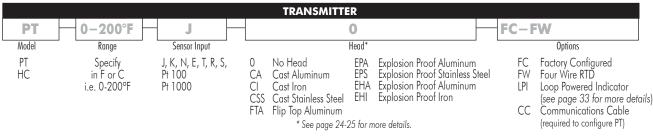


SPECIFICATIONS	Type PT	
Input RTD	3-, 4-wire connection	
Pt100 ( $\alpha = 0.00385$ )	-200 to +850 °C / -328 to +1562 °F	
PtX $10 \le X \le 1000 \ (\alpha = 0.00385)$	Upper range depending on X-value	
Pt100 ( $\alpha = 0.003916$ )	-200 to +850 °C / -328 to +1562 °F	
Ni1001), Ni1202)	-60 to +250 °C / -76 to +482 °F	
Ni1000¹)	-50 to +180 °C / -58 to +356 °F	
Cu10³)	-50 to +200 °C / -58 to +392 °F	
Input Resistance / potentiometer	0 to 10000 Ω / 100 to 10000 Ω	
Input Thermocouples	Types B, C, D, E, J, K, N, R, S, T	
Input mV	-10 to +1000 mV	
Sensor failure	Upscale (≥21.0 mA) or downscale (≤3.6 mA) action	
Adjustments – Zero	Any value within range limits	
Adjustments – Minimum spans		
Pt100, Pt1000, Ni100, Ni1000	10 °C / 18 °F	
Potentiometer	10 Ω	
T/C, mV	2 mV	
Output	4-20 / 20-4 mA, temperature linear	
Operating temperature	-40 to +85 °C / -40 to +185 °F	
Galvanic isolation	1500 VAC, 1 min	
Power supply C	8.030.0 VDC	
Intrinsic safety		
IPAQ C330X cFMus	IS CL I Div 1 GP A-D, T6T4	
	Cl I Zn 0 AEx/Ex ia IIC T6T4 Ga4)	
Typical accuracy	$\pm 0.08$ °C or $\pm 0.08$ % of span	
Connection head	DIN B or larger	

<sup>\*</sup> Consult factory for other RTDs Note: ¹DIN 43760 ²Edison No. 7 ³Edison No. 15

Select a designator for each component. There is a dash between each designator including options, i.e. PT-0-200°F-J-0-FC-FW. If not required leave blank.

- For factory configuration specify option FC.
- The transmitter will be programmed for the specified range and sensor type.
- The user can not change the programmed features without the factory supplied communications cable.
- To order the communications cable (only one on the PT required regardless of the number of transmitters) specify part number 70CFGUS101.



# Hart® Programmable **Type HC**

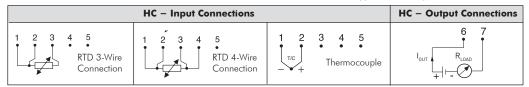
Type HC is a modern, HART® temperature transmitter developed to meet the highest standards of accuracy and reliability. A universal transmitter compatible with RTD, thermocouples, voltage and potentiometer sensors. It is fully compatible with HART® 7 and offers extended diagnostic information, for example device error, sensor and wiring conditions. · Configuration via USB or NFC without external power, or

NFC Bluetooth



- Accepts RTD, T/C, mV and ohm
- Sensor error and system (sensor/transmitter) error correction
- 50-point Customized Linearization and Callendar-Van Dusen
- Rugged design tested for 10 g vibrations

- bluetooth via an optional dangle
- Runtime counter hour counter for elapsed operational time
- Communicates with HART Communicator or PC via modem
- 5 Year Warranty
- NAMUR compliant
- FM and IECEx approval, ATEX optional

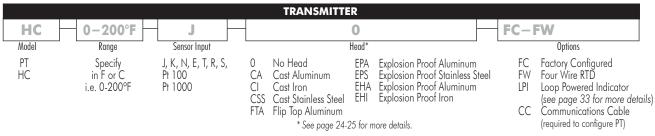


SPECIFICATIONS	Type HC		
Input RTD	3-, 4-wire connection		
Pt100 ( $\alpha = 0.00385$ )	-200 to +850 °C / -328 to +1562 °F		
PtX $10 \le X \le 1000 \ (\alpha = 0.00385)$	Upper range depending on X-value		
Pt100 ( $\alpha = 0.003916$ )	-200 to +850 °C / -328 to +1562 °F		
Ni100¹), Ni120²)	-60 to +250 °C / -76 to +482 °F		
Ni1000¹)	-50 to +180 °C / -58 to +356 °F		
Cu10³)	-50 to +200 °C / -58 to +392 °F		
Input Resistance / potentiometer	0 to 10000 $\Omega$ / 100 to 10000 $\Omega$		
Input Thermocouples	Types B, C, D, E, J, K, N, R, S, T		
Input mV	-10 to +1000 mV		
Sensor failure	Upscale (≥21.0 mA) or downscale (≤3.6 mA) action		
Adjustments – Zero	Any value within range limits		
Adjustments — Minimum spans			
Pt100, Pt1000, Ni100, Ni1000	10 °C / 18 °F		
Potentiometer	100 Ω		
T/C, mV	2 mV		
Output	4-20 / 20-4 mA, temperature linear		
Operating temperature	-40 to +85 °C / -40 to +185 °F		
Galvanic isolation	1500 VAC, 1 min		
Power supply	8.530.0 VDC		
Intrinsic safety			
IPAQ C330X cFMus	IS CL I Div 1 GP A-D, T6T4		
	CI I Zn O AEx/Ex ia IIC T6T4 Ga4)		
Typical accuracy	±0.08°C or ±0.08% of span		
Connection head	DIN B or larger		

<sup>\*</sup> Consult factory for other RTDs Note: ¹DIN 43760 ²Edison No. 7 ³Edison No. 15

Select a designator for each component. There is a dash between each designator including options, i.e. HC-0-200°F-J-0-FC-FW. If not required leave blank.

- For factory configuration specify option FC.
- The transmitter will be programmed for the specified range and sensor type.
- The user can not change the programmed features without the factory supplied communications cable.
- To order the communications cable (only one on the HC required regardless of the number of transmitters) specify part number 70CFGUS101.



# Programmable **Type LCP**



SPECIFICATIONS	Type LCP
Input RTD	RTD 2,3, or 4 Wire
	Pt100 (a=0.00385)
Sensor Failure	Upscale
Output	4-20 mA
Operating Temperature	-40°F to +185°F (-40°C to +85°C)
Galvanic Isolation	NO
Power Supply	8.5 to 30 VDC
Intrinsic Safety	FM: Class I, Div. 1, Gr. A-D
Accuracy at 23°C	+/-0.1% of span
Linearization	Temperature Linear Output

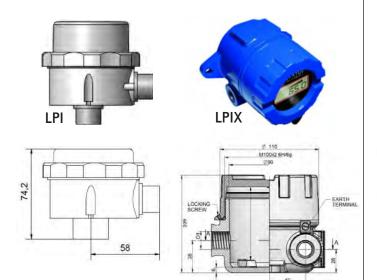
LCP — Input and Output Connections					
1+2	1+2	1+2			
3 • 6	3•	3•₁□ 6			
4 5	4. 5	45			
2 wire RTD PT100	3 wire RTD PT 100	4 wire RTD PT100			

Select a designator for each component. There is a dash between each designator including options, i.e. LPC-0-200°F-3-CA-FC.

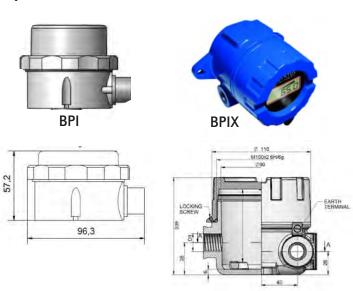
TRANSMITTER					
LPC	0-200°F	3 Wire	CA	FC	
Model	Range	Sensor Configuration	Head*	Options	
	Specify	2 Wire	CA	Factory	
	in F or C	3 Wire	FTA	Configuration	
	i.e. 0-200F	4 Wire			

<sup>\*</sup> See page 24-25 for more details.

# Loop Powered Indicator **Option LPI, LPIX**



# **Battery Powered Indicator Option BPI, BPIX**



DISPLAY	DISPLAY				
Type / options / function Description					
Display height	7.9 mm non-backlit				
Display information options some information is displayed scrolling*	6 digits 14 segment input value plus "Warning"," Transmit", "NFC", "USB", "Log", icons, 8 segment log volume/signal indicators. Date and time. Custom messages for visual alarms/information. Relay condition.				
Temperature mode	-999999 to 999999 numeric with °C, °F, °R, K				
Decimal place	None to 5 places				
High intensity LED	Alarm and warning options				
*Below –5°C ambient temperatures scrolling mess	ages are not practical due to the update speed of the LCD display. Below this use basic mode only.				
RELAY - Relay 1					
Type / options / function	Description				
Туре	Single pole change-over (common, N/o, N/c)				
Rating	48 VDC maximum @ 1 A (5 mA minimum)				
	28 VAC RMS maximum @ 1 A				

CERTIFICATIONS IP67 Class I Groups A, B, C, D Class II Groups E, F, G NEMA 4X (Blue Epoxy Coated)

Specifications continued on page 34.

# Loop Powered Indicator **Option LPI, LPIX**

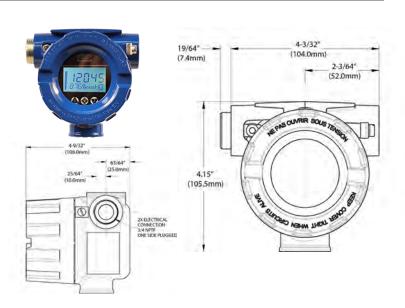
ELECTRICAL INPUT @20°C mA				
Туре	Accuracy	Stability		
(0 to 20) mA Low signal operating threshold	0.01 % (0.002 mA) 0 mA only with battery fitted*	0.005 %/°C (0.001 mA/ °C)		
(4 to 20) mA Low signal operating threshold	0.01 % (0.002 mA) < 1.0 mA *1	0.005 %/°C (0.001 mA/ °C)		
Type/ options/ function	Description	Notes		
Maximum current	±50 mA			
Loop voltage drop	(2.8 to 3.0) V			
Protection Resettable fuse 50 mA Reverse connection				
*Range warning will show below 3.5 mA and ak	pove 23 mA			

# **Battery Powered Indicator Option BPI, BPIX**

opnon Bri, Brix					
INPUT - RTD (3 Wire)	@20°C				
Туре	Range	Accuracy / stability			
Pt100 (IEC)	(-200 to 850) °C	+0.2°C +0.050/ of roading /plus corons area			
Ni120	(-70 to 180) °C	±0.2°C ±0.05% of reading (plus, sensor error)			
Thermal drift	0°C at 20°C	Typically, 0.01 Ω/°C Example Pt100 0.03°C/°C			
To maintain full accuracy ar	nnual calibration is require	ed contact support@status.co.uk for details			
INPUT SPECIFICATIONS	@20°C Thermocou	ple			
Туре	Range	Accuracy / stability			
K	(-150 to 1370) °C				
J	(-200 to 1200) °C	±0.1% of full scale ±0.5°C			
N	(-270 to 1300) °C	± CJ error (plus, sensor error)			
Е	(-260 to 1000) °C				
Т	(-270 to 400) °C	$\pm 0.2\%$ of full scale $\pm 0.5$ °C $\pm$ CJ error (plus, sensor error)			
R	(0 to 1760) °C	±0.1% of full scale ±0.5°C			
S	(0 to 1760) °C	± CJ error (plus, sensor error) over range (800 to 1760) °C \$ (0 to 1760) °C			
CASE SENSOR / COLD J	UNCTION (CJ) @20°C				
Туре	Range	Accuracy / stability			
Thermistor 10K Beta 3380	(-30 to 70) °C	±0.2°C			
Thermal drift	0°C at 20°C	±0.05°C/°C			

# Loop Powered Direct Mount Indicator **Option LPCX**

SPECIFICATIONS					
Display	5-digit Backlit LCD (4½ neg; 5 pos)				
Power	Loop Powered (18-36 VDC)				
Loop Drop	8.0 V Max				
Input	4-20mA Input				
Input Accuracy	<=0.1% F.S.				
Certification	FM - CSA - ATEX				
	Class I Groups A,B,C,D	Class 1, Zone 1, AEx dllC			
	Class II Groups E,F,G	IEC Ex d II C			
	NEMA 4X	IP68			

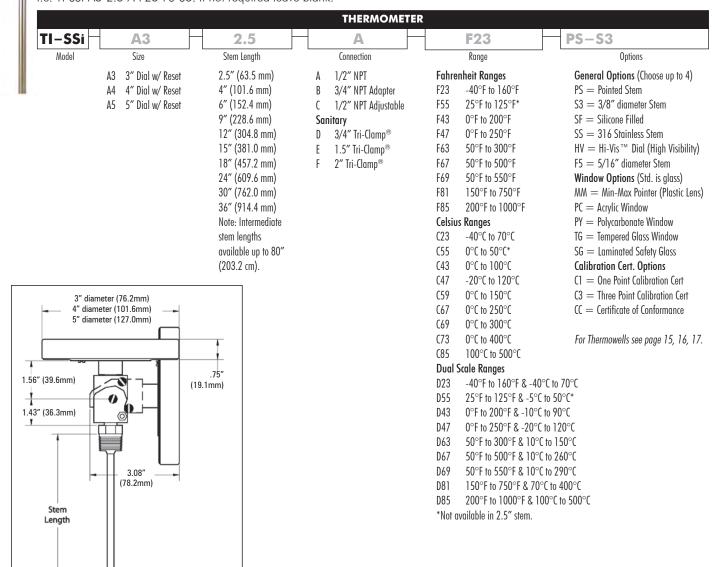


# **Adjustable Angle Bimetal Thermometer**

The bimetal thermometers are reliable and accurate temperature sensors requiring no electricity or wiring. Adjustable angle thermometers allow for easy temperature monitoring from any position and they are ideal for local indication. They can be recalibrated with a turn of the calibration screw on the back of the dial. A variety of options are available for your specific process needs.



Select a designator for each component. There is a dash between each designator including options, i.e. TI-SSI-A3-2.5-A-F23-PS-S3. If not required leave blank.



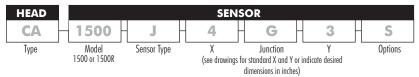
Electric Trace Sensor - Model 1500/1500R

#### Electric Trace Sensor - Model 1500 and 1500R

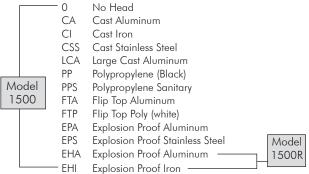
Model 1500 - Used to accurately measure the surface temperature of any pipe or tank greater than 3 inches (7.62 cm) in diameter. The standard X and Y dimensions reduces the heat sinc effect and greatly improves the accuracy. The 1500 is widely used for electric heat tracing control for freeze protection and process control, especially where changes in temperature can cause process material to stratify.

**Model 1500R** - This surface temperature design allows easy removal of the sensor. In applications where there is heavy insulation on the pipe the sensor can be removed without disturbing or removing the insulation, reducing replacement downtime and costs.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-1500-J-4-G-3-S.



## **HEAD TYPE**

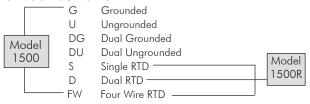


#### SENSOR TYPE



Standard RTD is a three-wire 100 ohm Platinum / .00385 Alpha. For higher temperature ranges - consult factory. For special limits on thermocouples, repeat calibration code, i.e. JJ.

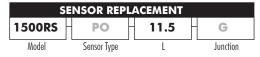
#### **SENSOR JUNCTION**

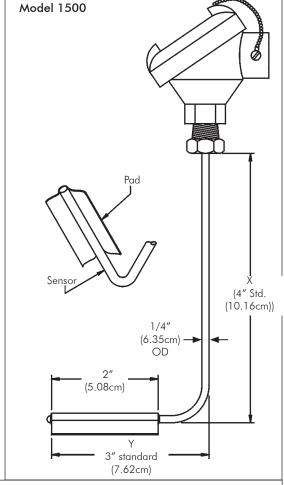


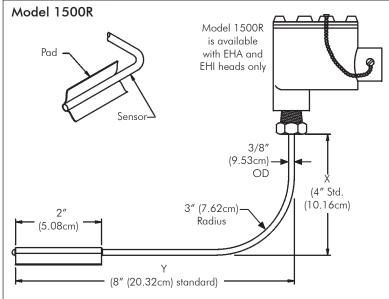
#### **OPTIONS**

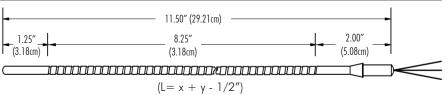
- S 3/4" 2" (19.1 mm to 50.8 mm) Specify radius
- M Radius for NPT pipe sizes 3" 6"
- L Radius for NPT pipe sizes 6" and above

To order replacement sensor for Model 1500R, indicate a designator for each component.









(see drawings for standard X and Y or indicate desired dimension in inches)

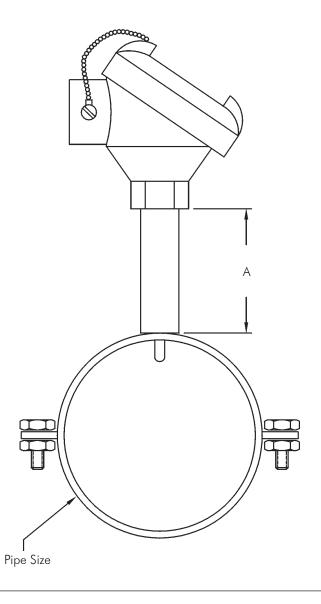
### Pipe Clamp - Model 1550

For heavy duty industrial surface temperatures use Model 1550. The black carbon steel nipple is welded to the black carbon steel pipe clamp adapter and the thermocouple is springloaded and maintains constant contact with the measuring surface. "A" length is normally determined by the insulation thickness surrounding the pipe. Sensor replacement requires no disassembling. For use with pipes 1 to 30 inches in diameter.

Select a designator for each component. There is a dash between each designator, i.e. CA-1550-J-5-G-3.

HEAD		SENSOR				
CA	1550	J	5	G	3	
Туре	Model	Sensor Type	A Length (inches)	Junction	Pipe Size (inches)	





#### Washer Thermocouples - Model 1310

Washer thermocouples provide a simple but effective way to measure surface temperature on tanks and other welded metal structures. The thermocouple is imbedded in the washer for quick response and accurate location of the surface temperature.

Wire Gauge: 20 gauge solid (standard)

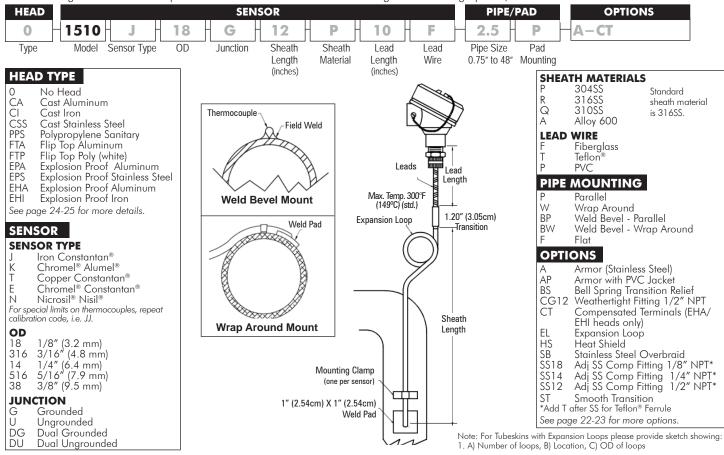
Select a designator for each component. There is a dash between each designator, i.e. 1310-J-6-F-12-A.

Washer Thermocouple								
1310	J	6	F	12	A			
Model	Sensor Type	Washer Size	Leadwire	Lead Wire Length	Options			
	J, K, T, E	6, 8, 10, 12,	F - Fiberglass	(inches)	A - Armor			
		0.25" (6.4 mm)	P - PVC		AP - Armor with			
		0.375" (9.5 mm)	T - Teflon®		PVC Jacket			
		0.5" (12.7 mm)			SB - SS Over Bra			



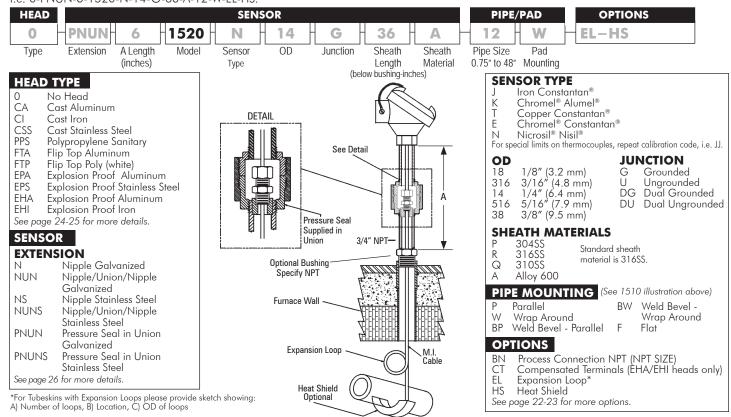
### **Tubeskin Thermocouples - Model 1510**

Select a designator for each component. There is a dash between each designator including options, i.e. 0-1510-J-18-G-12-P-10-F-2.5-P-A-CT.



#### **Tubeskin Thermocouples - Model 1520**

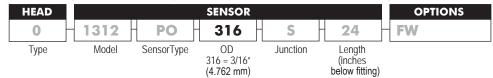
Select a designator for each component. There is a dash between each designator including options, i.e. 0-PNUN-6-1520-N-14-G-36-A-12-W-EL-HS.



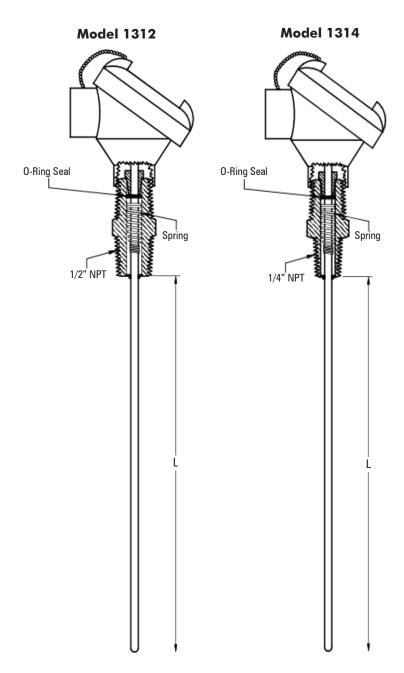
#### Oil Seal - Mocel 1312 & 1314

When a bearing is not properly lubricated, premature failure can occur. This failure can prove to be costly. This design has proven successful in measuring various types of bearing temperatures. The sensor provides quick response alerting the operator to an overheated condition. The O-ring prevents lubricants from contaminating components in the head and designed not to swell even when in continuous contact with oils and synthetic lubricants. This feature allows the spring to maintain positive pressure against the bearing housing and assures good temperature readings. This sensor is available with 316SS sheath and 3/16" (4.8 mm) OD. Cast aluminum head is standard. Maximum temperature 400°F (204°C), maximum pressure 50 psi (3.447 bar).

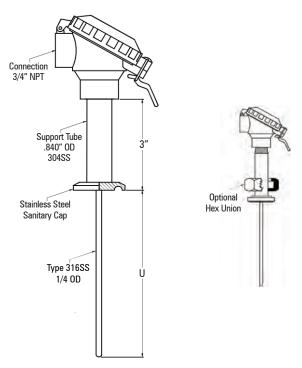
Select a designator for each component. There is a dash between each designator, i.e. 0-1312-PO-316-S-24-FW.



#### **HEAD TYPE** 0 No Head Cast Aluminum CACI Cast Iron **CSS** Cast Stainless Steel PPS Polypropylene Sanitary FTAFlip Top Aluminum Flip Top Poly (white) FTP Explosion Proof Aluminum **EPA** Explosion Proof Stainless Steel **EPS** Explosion Proof Aluminum EHA EHI Explosion Proof Iron See page 24-25 for more details. **SENSOR MODEL** 1312 1/2" NPT Process 1314 1/4" NPT Process **SENSOR TYPE** Iron Constantan® - 1 Chromel® Alumel® Κ Τ Copper Constantan® Chromel® Constantan® Ε Nicrosil® Nisil® Ν Low Temp RTD to 500°F (260°C) PO PH High Temp RTD to 900°F (482°C) Heavy Duty RTD to 900°F (482°C) Standard RTD is a three-wire 100 ohm Platinum/.00385 Alpha. For higher temperature ranges - consult factory. For special limits on thermocouples, repeat calibration code, i.e. JJ. **JUNCTION** G Grounded U Ungrounded **Dual Grounded** DG Dual Ungrounded DU Single RTD S Dual RTD $\Box$ **OPTIONS** FW Four Wire Class A (RTD Only) See page 22-23 for more options.



# Model CIP-GP

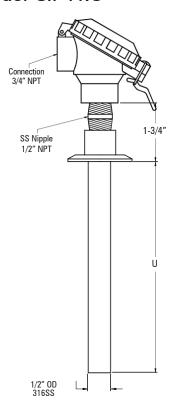


Our SMART CIP-GP (Clean in place) general purpose sanitary RTD offers a standard accuracy that provides uncertainty equal to half that of process accuracies. The high accuracy (HA) option utilizes special manufacturing techniques in delivering the bestknown accuracy in the industry. For improved accuracy specify the Callendar-Van Dusen (CVD) option. This algorithm matches sensor and transmitter uncertainty assuring optimum accuracy. (The CVD option must be used with a transmitter.)

The SMART better than 4 Ra finish resists corrosion and bacteria growth and is designed to meet the requirements of the food, beverage, dairy and pharmaceutical industries.

The SMART sanitary connections come from industry leaders, Ladish, Cherry-Burrell and Alloy and coupled with the standard FDA approved white thermoplastic head allow this design to withstand any washdown process. We recommend our 316 SS head for extremely caustic or high-pressure washdown solutions.

# Model CIP-PRO

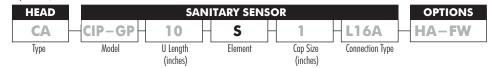


When there is a need to remove the sensor the SMART CIP-PRO protection tube design is the logical choice. The RTD is springloaded to the bottom of the protection tube – this positive metal-tometal contact improves response time. The RTD is easily removed without disturbing process conditions.

The SMART protection tube is constructed of high quality 316 SS and provides all of the same standard finish characteristics.

Note: Standard surface finish is 4 Ra or better.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-CIP-GP-10-S-1-L16A-HA-FW.



# **HEAD TYPE**

Cast Aluminum

**CSS** Cast Stainless Steel

EPS **Explosion Proof Cast Stainless** 

FTP White Flip Top Sanitary

White Polypropylene Sanitary

See page 24-25 for more details.

#### MODEL

CIP-GP CIP-PRO

#### **U LENGTH**

\*Standard Lengths 4", 6", and 9"

#### **ELEMENT**

S-Single

#### CAP SIZE

1", 1.5", 2", 2.5", 3", 4"

#### **CONNECTION TYPE**

LADISH TRI CLOVER

L16A 16 AMP CAP - TRI CLAMP 16 A CAP BEVEL SEAT

L16B

**CHERRY BURRELL** C16A 16 AMP CAP "S" CLAMP

16 A-14 CAP BEVEL SEAT C16B

**ALLOY PRODUCTS** 

A16A

16 SOLID END CAP K16A

16A CAP BEVEL SEAT A16B HEX UNION NUT OPTION

HU USE WITH BEVEL SEAT ONLY

#### **OPTIONS**

High Accuracy

Programmable Transmitter

FW Four Wire

HC Hart® Transmitter

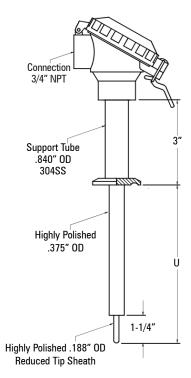
CVD Callendar Van Dusen

(Specify transmitter option PT or HC when requesting

the CVD curve) Hex Union Nut

See page 22 for more options.

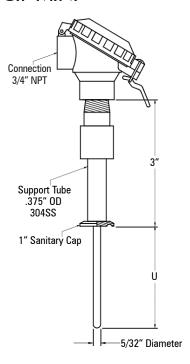
# Model CIP-FR



In today's fast reacting process, response time is critical to optimizing product quality and through put. RTD sensors are inherently self-heating and do not posses the fast response time characteristics of other temperature sensors. By carefully selecting materials that are good conductors of heat and through a unique manufacturing technique the SMART CIP-FR typically provides response time of better than four seconds for a 63.2% step change of temperature per ASTM E644.

The SMART CIP-FR has all of the same standard characteristics as the SMART CIP-GP and is an excellent choice for food, beverage, dairy and pharmaceutical applications.

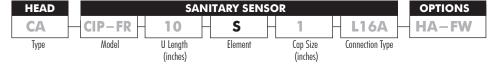
# Model CIP-MINI



The SMART MINI meets the measurement need for small diameter lines without compromising on washdown bacteria rejection. The caps are welded to the sheath of the RTD and the support tube. All the component parts are 316 stainless steel and process wetted surfaces are free of any pits, crevices, or voids preventing corrosion and bacteria growth. The RTD diameter is 5/32", providing superior response time, without sacrificing reliability. Materials that come in contact with the process meet or exceed the finish requirements of the 3-A Sanitary Council and are designed for direct immersion in sanitary applications.

Note: Standard surface finish is 4 Ra or better.

Select a designator for each component. There is a dash between each designator including options, i.e. CA-CIP-FR-10-S-1-L16A-HA-FW.



#### **HEAD TYPE**

CA Cast Aluminum

CSS Cast Stainless Steel

EPS **Explosion Proof Cast Stainless** 

FTP White Flip Top Sanitary

White Polypropylene Sanitary See page 24-25 for more details.

### **MODEL**

CIP-FR CIP-MINI

## **U** LENGTH

\*Standard Lengths 4", 6", and 9"

### ELEMENT

S-Single

#### **CAP SIZE**

0.5" (mini only) 0.75" (mini only)

# 1", 1.5", 2", 2.5", 3", 4"

#### **CONNECTION TYPE**

LADISH TRI CLOVER

116A 16 AMP CAP - TRI CLAMP

L16B 16 A CAP BEVEL SEAT

**CHERRY BURRELL** 

C16A 16 AMP CAP "S" CLAMP C16B 16 A-14 CAP BEVEL SEAT

**ALLOY PRODUCTS** 

A16A 16 SOLID END CAP K16A

16A CAP BEVEL SEAT A16B

#### **OPTIONS**

High Accuracy HA

РΤ Programmable Transmitter

FW Four Wire

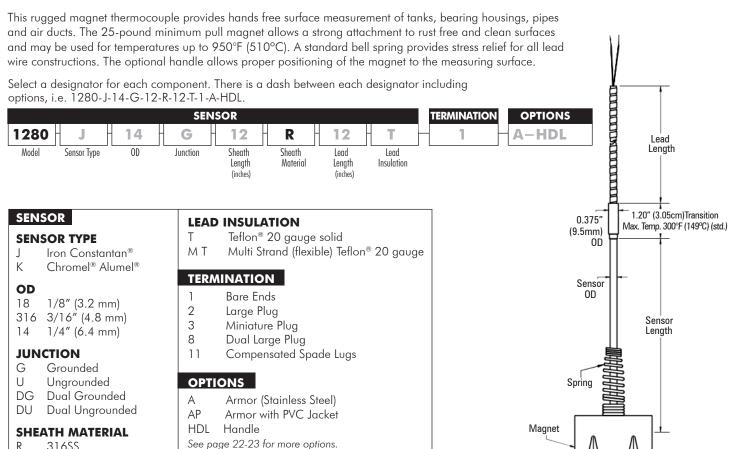
Hart® Transmitter HC CVD

Callendar Van Dusen (Specify transmitter option PT or HC when requesting

the CVD curve) HU Hex Union Nut

See page 22 for more options.

# Heavy Duty Industrial Magnet Thermcouple - Model 1280

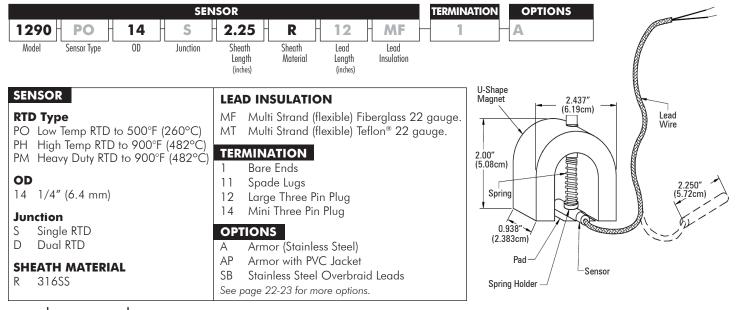


#### Heavy Duty Industrial Magnet RTD - Model 1290

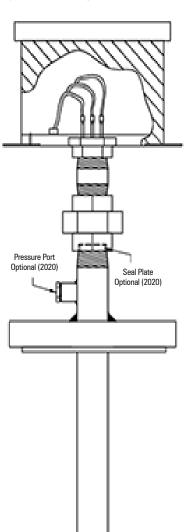
316SS

When the application requires a temporary RTD surface measurement or has a difficult mounting position - this assembly with a heavy duty magnet could be the solution. Sensor can be easily replaced without removing the magnet or holder and a variety of sensor options are available.

Select a designator for each component. There is a dash between each designator including options, i.e. 1290-PO-14-S-2.25-R-12-MF-1-A.



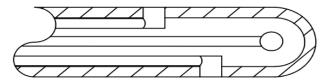
Temperature profiling is important whenever multiple points of measurement are required over a broad measuring range. Multiple Sensor Assemblies or Multipoints as they are commonly referred to can be designed with using either thermocouples or RTDs and in some cases both. As illustrated above, secondary seals can be supplied for even greater safety assurance. These seals prevent process fluids or gasses from escaping in the event of a process upset. In critical applications component testing is recommended. Dye penetrated, X-ray, and hydrostatic testing are standard available tests.



In order to be effective these assemblies must be able to provide temperature point location with a tolerance of plus or minus .25 inches (6.4 mm) and comparable sensor accuracy throughout the entire measuring range. Our calibration method and positive point identification assures like sensor accuracy and accurate and safe performance.

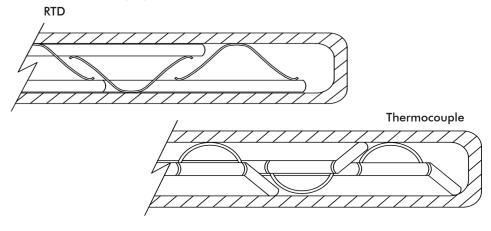
#### Guide Tube and Blocks Thermocouple - Model 2020

Sensors are installed into guide tubes which are terminated at the hot end into heat transfer blocks. These blocks are welded into the wall of the protection tube at the required points along the well. This facilitates faster response time, improved accuracy and positive point identification. Individual sensors can be removed while the unit is operating and without disrupting the process. This design lends itself to insertion in a secondary seal construction.



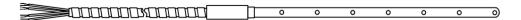
#### Positive Contact Thermocouple or RTD - Model 2030

This design maintains positive sensor contact to the inside wall of the protection tube for improved accuracy and response time. The sensors can be installed as a bundle with a support strip or individually. Sensors can be individually replaced.



#### Miniature Multi Thermocouple or RTD - Model 2040

Several sensors are accurately positioned in a stainless steel tube and each sensor is transitioned to flexible leads. This construction does not require a protection tube.



# To Order - provide a sketch with the following information

- Specify Thermocouple Calibration
- Specify Thermocouple Junction-Grounded or Ungrounded
- Specify RTD Type
- Number of Sensors
- Length of each Sensor (measured from the process connection to its measuring point in the pipe well)
- Tube OD
- Tube Material
- Tube Length
- Process Connection
- · Lead Length of Sensor
- Lead Insulation
- Lead Termination



TEMPERATURE SENSORS

Smart Sensors | Houston, TX USA | 281-272-5333 | Fax 281-272-5332 | SmartSensors.com

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