

Ultrasonic Point Level Switches

Ultrasonic point level switches

are a cost-effective solution for your applications. Installation requires mounting the sensor (threaded or flanged) to the vessel, connecting the power and control wires, and applying power. There is no additional set-up or calibration required. Since it is an electronic instrument with no moving parts, preventive maintenance is limited to an annual visual inspection. The only recommended spare part is the "board" at a quantity of one board for every 10 units. A technician with basic electrical skills (wiring) can service the instrument.

Why use an ultrasonic switch over other level technologies? Depending upon your application, there may be three or four technologies equally suited for your application; however; only one will be the best choice when considering its features and benefits.

Features & Benefits

Cost

In addition to the price of the instrument, you must consider the cost of installation, set-up and calibration.

Maintenance

You need to factor in the frequency of preventative maintenance. Also, consider the cost of keeping key "spare parts" on the shelf.

Skill

 What "skill" level is required of your maintenance personnel to service the instrument.



Ultrasonic switches are simple to apply and use. There are only a few limitations to their use:

- · The media must be liquid
- Process temperature between -40 and 250°F (-40 to 121°C)
- The media must have less than 5% suspended solids
- No aeration in fluids with a viscosity of 100cP (30W motor oil) or greater

The following chart will assist you in selecting the right product for your application.

Single-Point Sensing Line Power		Loop Power	
Integral Mount Electronics	701 Pages 4-5	711 Pages 6-7	701 Pages 4-5
Integral Mount Electronics with Sensor Monitor (Self-Test)		21 s 8-9	721 Pages 8-9
Remote Mount Electronics	701 Pages 4-5	711 Pages 6-7	701 Pages 4-5
Remote Mount Electronics with Sensor Monitor (Self-Test)	• -	21 s 8-9	721 Pages 8-9
Dual-Point Sensing	Line I	Power	Loop Power
Alarm or Pump Control	712 Pages 10-11		N/A
Alarm or Pump Control with Sensor Monitor (Self-Test) 722 Pages 12-13			N/A

Principle

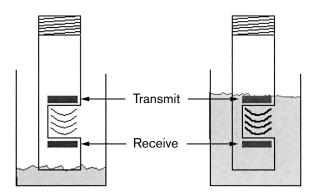
An ultrasonic switch is a device that uses inaudible high-frequency sound (ultrasound) to detect the presence or absence of a liquid at a designated point. The device consists of an electronic control unit and a sensor.

Ultrasonic level switches use the properties of sound transmission in vapor and liquids to detect liquid level. When sound travels in air, it loses a great deal of signal strength. When traveling in liquid, sound retains almost all of its signal strength.

To detect liquid level, we must determine if there is a liquid or gas (air) in the gap. Since liquids have a higher density than gasses, it is easier to transmit sound through them. One side of the sensor gap transmits sound, the other side detects it. When liquid is present, a high amount of sound is received at the detection side. When gas (air) is present, a small amount of sound is received. The electronics detect this difference and switch a relay accordingly.

Ultrasonic switch sensors contain two piezoelectric crystals, one transmits sound and one receives sound. Each crystal is mounted on one side of a gap in the metal sensor. The transmit crystal generates high frequency sound (1MHz to 3 MHz) that is directed across the gap to the receiver crystal. The receiver crystal converts the sound energy received into an electric signal, which is processed by the electronics to determine if the gap has liquid or air in it.

The drawing below shows the basic construction of an ultrasonic level switch sensor. An electrical signal is sent to the "transmit" crystal, which causes it to vibrate and produce high frequency sound. The "receive" crystal converts the high frequency sound that strikes it to another electrical signal, which is sent back to the electronics for processing. The sound energy that makes it across the sensor gap is very weak in air, and becomes very strong in liquid.



Application Conditions

Ultrasonic level switches can be used in a wide variety of applications without any calibration or setup. However, there are limitations to the types of process they will work in. The factors below must be taken into consideration before selecting an ultrasonic level switch for your application.

- Liquids only the process media must be a liquid. The ultrasonic level switch cannot detect the
 difference between two gases or a gas and a solid. The even density of a liquid is required for
 proper detection.
- Clean liquids only a liquid that has too high a percentage of solids will not transmit sound well enough to allow detection. Typically 5% suspended solids are the maximum amount allowed.
- The liquid must flow an application where the liquid cannot drain out of the sensor gap will
 cause false alarms. If a liquid is too viscous to flow out of a 3/4" gap then the unit will not
 operate properly. Sometimes this can be solved by different mounting, but some liquids are
 just too viscous.
- No (or few) bubbles especially in fluids with a viscosity higher than 100cP (30W motor oil).
 Large bubbles in thick fluids will block the sound signal from crossing the gap. Low viscosity
 fluids can have a fairly large amounts of bubbles as they tend to be very small (Alka-Seltzer in
 water).

If these guidelines are properly observed, the ultrasonic level switches will provide trouble-free operation without any calibration or periodic adjustment.

The 701 tip-sensitive ultrasonic switch is a single-point device designed for economical detection of clean liquids. There are no moving parts and no calibration. The 701 is available either integral or remote mounted. An optional time delay can be used to eliminate false alarms due to turbulence in the process. An optional field selectable fail-safe switch is also available. The standard unit is set to High-level Failsafe (HLFS)

Features

- No calibration required
- 10A DPDT relay output
- FM Approved or CSA Certified for hazardous locations
- · Line and loop powered versions
- Rostechnadzor (RTN) standard certificate (available upon request)



701 Single Point

Product Sp	pecifications		
Input Power		Maximum Current Draw (Line F	Power)
Line	120 VAC, 50/60 Hz	24 VDC	100 mA
	240 VAC, 50/60 Hz	120 VAC	35 mA
	24 VDC	240 VAC	18 mA
Loop	11-36 VDC Intrinsically Safe		
		Response Time	
Fuses	Field replaceable (line power only)	On	0 second
		Off	1 second
Output Type			
Line	10A DPDT, 250 VAC	Enclosure Environmental Ratin	g NEMA 4X; IP65
	10A DPDT, 30 VDC		
	DC rating shown for resistive loads	Conduit Connection	3/4" NPT
Loop	8mA (dry),		
	16 mA (Wet)-Standard	Maximum Remote Distance	50 feet (15.2 meters)
		from Sensor	
Loop Resistance	765 ohms maximum @ 24 VDC		
	(-)	Ambient Temperature Range	-40 to 160°F
Repeatability	0.078" (2mm)		(-40 to 71°C)
F 11 .			
Failsafe	HLFS-Standard; field selectable	Process Temperature Range	-40 to 250°F
	is optional		(-40 to 121°C)
		Maximum Process Pressure	2000 psig (138 bar)
		Weight*	2.5 lbs. (1.2 kg)

^{*} See page 23 for sensor weights.

701-K1-U-P7-C-FS

The 701 is comprised of two parts. The first is the electronics and housing; the second is the sensor. Select the electronics and housings on this page and refer to page 18 for the sensor model number. The housing dimensions can be seen on pages 14 & 15. When ordering a remote housing, order remote cable part number 300-XX-S (XX = length in feet). Orders must have complete model numbers, i.e. each component must have a designator.

* Match sensor approvals to electronics approvals to maintain the agency listingintegrity.

Power	Supp	oly	
24 VDC (K1 and R1 housings only) 120 VAC (K1 and R1 housings only) 240 VAC (K1 and R1 housings only) 24 VDC (Loop) (K4 and R4 housings only)		6 7 8 9	
Electrical Housing	1		
Integral Remote Integral (9 Power Only) Remote (9 Power Only) (order remote cable part number 300-XX-S, XX = length in feet - max 50 feet)	K1 R1 K4 R	-	

Al	CSA Certified Intrinsically Safe*		
	(9 power only) (K4 housings only)		
BK	Remote electronics flat surface mounting bracket		
	(R housings only) (see pages 14 & 15)		
CS	CSA Certified Explosion Proof*		
CV	Canadian Registration Number (CRN) Process		
	ratings may be affected. Consult the factory for details		
FI	FM Approved Intrinsically Safe* (9 power only)		
	(K4 housings only)		
FM	FM Approved Explosion Proof*		
FS	Field selectable Failsafe switch		
	(6, 7, 8 power only)		
OD	On delay time (6, 7, 8 power only)		
	(specify time from chart on page 16)		
OF	Off delay timer (6, 7, 8 power only)		
DIC	(specify time from chart on page 16)		
PK	Pipe mounting kit, BK accessory required		
DD	(R housing only) (see page 17)		
PP	Fiber tag with customer specified tag information		
PY	Powder coat epoxy coating applied to		
RG	housing exterior Gold-contact relay (6, 7, 8 power only)		
RR	SS nameplate wired to the unit with customer		
KK	specified tag information		
TT	SS nameplate permanently affixed to housing		
• • • • • • • • • • • • • • • • • • • •	, ,		
VV	with customer specified tag information Fungicidal varnish applied to housing exterior		
YY	Epoxy coating applied to housing exterior		
	(200 hours - salt spray)		
	(
FS	■ Model Number		

Accessories

Agency Approval

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	701xx-U-Px-FM
	Intrinsically Safe	Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	701K4-U-P9-FI
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	701xx-U-Px-CS
	Intrinsically Safe	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	701K4-U-P9- Al





The 711 ultrasonic switch is a versatile single-point device designed for the detection of clean liquids. The 711 is available with a variety of sensor types to meet most process conditions. It is available integral or remote mounted

and comes standard with field-selectable failsafe.

Features

- No calibration required
- · Can be used with notch type sensors
- FM Approved and CSA Certified, for hazardous locations
- Field-selectable failsafe
- Rostechnadzor (RTN) standard certificate (available upon request)



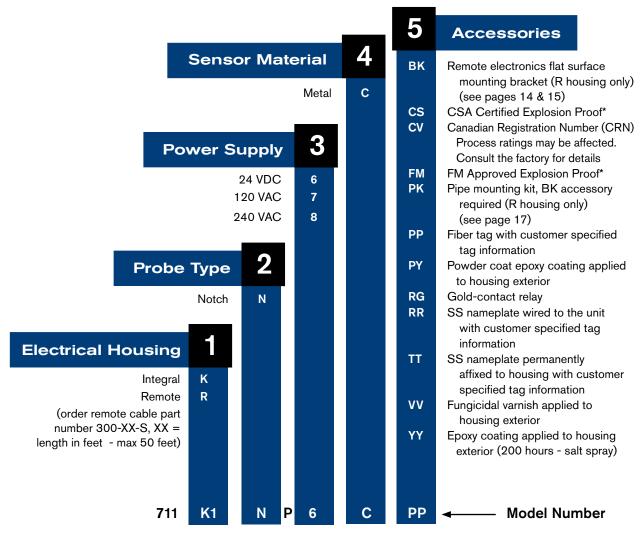
711 Single Point

Product Spec	ifications		
Input Power	120 VAC, 50/60 Hz	Response Time	
	240 VAC, 50/60 Hz	On	250 mSec
	24 VDC	Off	250 mSec
Output Type	10A DPDT, 250 VAC 10A DPDT, 30 VDC	Enclosure Environmental Rating	NEMA 4X; IP65
DC ra	ting shown for resistive loads	Conduit Connection	3/4" NPT
Repeatability	0.078" (2mm)	Maximum Remote Distance from Sensor	50 ft. (15.2 m)
Failsafe	Field-selectable		
		Ambient Temperature Range	-40 to 160°F
Maximum Current Drav	(Line Power)		(-40 to 71°C)
24 VDC	140 mA		
120 VAC	60 mA	Process Temperature Range	-40 to 250°F
240 VAC	30 mA		(-40 to 121°C)
		Maximum Process Pressure	2000 psig (138 bar)
		Weight*	2.5 lbs. (1.2 kg)

^{*}See page 23 for sensor weights.

711-K1-N-P6-C-PP

The 711 is comprised of two parts. The first is the electronics and housing; the second is the sensor. Select the electronics and housings on this page and refer to page 18 for the sensor model number. The housing dimensions can be seen on pages 14 & 15. When ordering a remote housing, order remote cable part number 300-XX-S (XX = length in feet). Orders must have complete model numbers, i.e. each component must have a designator.



^{*} Match sensor approvals to electronics approvals to maintain the agency listing integrity.

Agency Approvals

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	711x1-N-Px-FM
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	711x1-N-Px- CS





The 721 ultrasonic switch is an advanced single-point device designed to meet your needs for overfill protection. In addition to the features of the 711, the 721 includes a "Sensor Monitor." This circuit continuously tests the functionality of the electronics and sensor. The "Sensor Monitor Relay" de-energizes if a fault is detected. The 721 is available with a variety of sensor types to meet most process conditions. It is available integral or remote mounted and comes standard with field-selectable failsafe.

Features

- No calibration required
- Continuous self-test (sensor monitor) verifies operation
- FM or CSA Certified for hazardous locations
- Field-selectable failsafe
- · On/Off time delay is standard
- Rostechnadzor (RTN) standard certificate (available upon request)



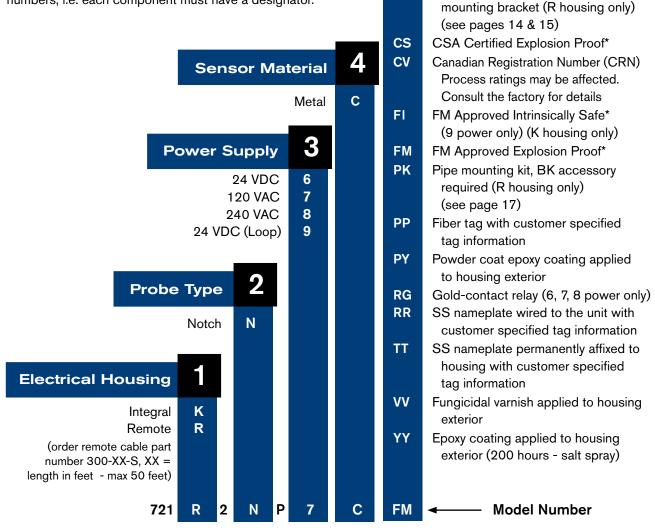
721 Single Point

Product Specification	ations		
Input Power		Maximum Current Draw (Line Pow	rer)
Line	120 VAC, 50/60 Hz	24 VDC	220 m
	240 VAC, 50/60 Hz	120 VAC	60 m
	24 VDC	240 VAC	30 m
Loop	11-36 VDC	Response Time (Line Power)	
	(Intrinsically safe)	On	250 mSe
		Off	250 mSe
Output Type			
Line	/A4 DDDT ATA /// A	Response Time (Loop Power)	
Alarm	10A DPDT, 250 VAC	On	0.5 second
	10A DPDT, 30 VDC	Off	5 second
	DC rating shown	Time Delay	0-30 second
	for resistive loads		
Sensor Monitor	10A DPDT, 250 VAC	Enclosure Environmental Rating	NEMA 4X; IP6
	10A DPDT, 30 VDC	O and all O and a the a	0 /4" NE
	DC rating shown	Conduit Connection	3/4" NF
	for resistive loads	Maximum Remote Distance	50 ft. (15.2 r
Loop	0 4 (5) 40 4 (111 1)	from Sensor	
Alarm	8 mA (Dry), 16 mA (Wet)		
Sensor Monitor	5 mA or 19 mA;	Ambient Temperature Range	-40 to 160
	Field selectable		(-40 to 71°
Loop Resistance 650 of	ms maximum @ 24 VDC	Process Temperature Range	-40 to 250
Repeatability	0.078" (2mm)		(-40 to 121°
		Maximum Process Pressure	2000 psig (138 ba
Failsafe	Field-selectable		
		Weight*	3 lbs. (1.4 kg

^{*}See page 23 for sensor weights.

721R2-N-P7-C-FM

The 721 is comprised of two parts. The first is the electronics and housing; the second is the sensor. Select the electronics and housings on this page and refer to page 18 for the sensor model number. The housing dimensions can be seen on pages 14 & 15. When ordering a remote housing, order remote cable part number 300-XX-S (XX = length in feet). Orders must have complete model numbers, i.e. each component must have a designator.



5

ΑI

BK

Accessories

CSA Certified Intrinsically Safe*

Remote electronics flat surface

(9 power only) (K housing only)

Agency Approvals

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	721x2-N-Px- FM
	Intrinsically Safe	Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	721K2-N-P9-FI
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	721x2-N-Px- CS
	Intrinsically Safe	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	721K2-N-P9- Al





^{*} Match sensor approvals to electronics approvals to maintain the agency listing integrity

The 712 ultrasonic switch is a versatile dual-point designed for the detection of clean liquids. The dual-output can be used as independent alarm points or used in tandem to provide pump control. It is available integral or remote mounted and comes standard with field-selectable failsafe.

Features

- No calibration required
- Optional pump control logic available
- FM and CSA Certified for hazardous locations
- Field-selectable failsafe



712 Dual Point

Input Power		Enclosure Environmental Rating	NEMA 4X; IP6
Line	120 VAC, 50/60 Hz		
	240 VAC, 50/60 Hz 24 VDC	Conduit Connection	1" NP
		Maximum Remote Distance	50 ft. (15.2 m
Output Type	(2) 10A DPDT, 250VAC (2) 10A DPDT, 30VDC	from Sensor	
DC	rating shown for resistive loads	Ambient Temperature Range	-40 to 160°
			(-40 to 71°0
Repeatability	0.078" (2mm)		
		Process Temperature Range	-40 to 250°
Failsafe	Field-selectable		(-40 to 121°C
Maximum Current Draw	,	Maximum Process Pressure	2000 psig (138 ba
24 VDC	280 mA		
120 VAC	120 mA	Weight* 7 lbs. (3.2	kg) + 10.5 lbs. (4.8 kg
240 VAC	60 mA		for cast iron housing
		+ 2	2 lbs. (1 kg) for remot
Response Time (Line Pe	ower)		
On	250 mSec		
Off	250 mSec		

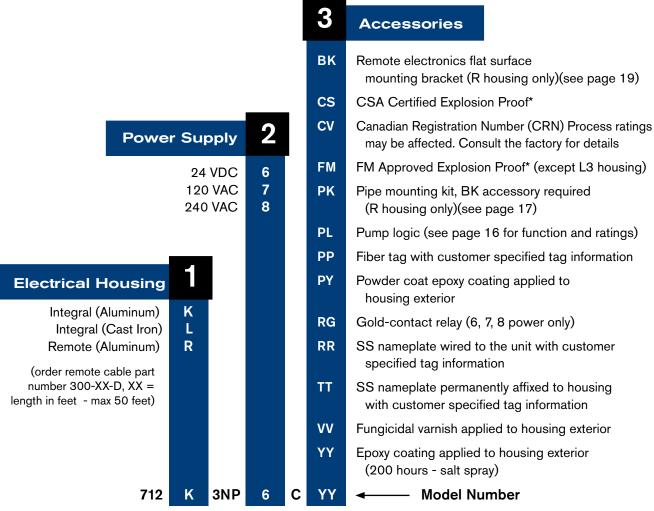
^{*}See page 23 for sensor weights.

712K3-N-P6-C-YY

712 ultrasonic switch with integral housing, 240VAC power supply, with optional epoxy coating.

The 712 is comprised of two parts. The first is the electronics and housing; the second is the sensor. Refer to

page 19 for the sensor model number.



Agency Approvals

Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups B, C, D; Class II, Groups E, F, G; Class III, Division 1	712K3-N-Px-FM
		Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	712R3-N-Px-FM
CSA	Explosion Proof	Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	712K3-N-Px-CS 712L3-N-Px-CS
		Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	712R3-N-Px-CS





The 722 ultrasonic switch is an advanced dual-point device designed to meet your needs for sump/ pump control. In addition to the features of the 712, the 722 includes a "Sensor Monitor." This circuit continuously tests the functionality of the electronics and sensor (both gaps). The "Sensor Monitor Relay" de-energizes if a fault is detected. It is available integral or remote mounted and comes standard with field-selectable failsafe and time delay.

Features

- · No calibration required
- Continuous self-test (sensor monitor) verifies operation of the unit
- FM and CSA Certified for hazardous locations
- Field-selectable failsafe
- · On/Off time delay is standard
- Rostechnadzor (RTN) standard certificate (available upon request)



722 Dual Point

Product Specific	cations		
Input Power		Response Time	
Line	120 VAC, 50/60 Hz	On	250 mSec
	240 VAC, 50/60 Hz	Off	250 mSec
	24 VDC		
Output Type		Time Delay	0-30 seconds
Alarm	(2) 10A DPDT, 250 VAC		
	(2) 10A DPDT, 30 VDC	Enclosure Environmental Rating	NEMA 4X; IP65
	DC rating shown		
	for resistive loads	Conduit Connection	1" NPT
Sensor Monitor	(2) 10A DPDT, 250 VAC		
	(2) 10A DPDT, 30 VDC	Maximum Remote Distance	50 ft. (15.2 m)
	DC rating shown	from Sensor	
	for resistive loads		
	(- \	Ambient Temperature Range	-40 to 160°F
Repeatability	0.078" (2mm)		(-40 to 71°C)
Failsafe	Field-selectable	Process Temperature Range	-40 to 250°F
			(-40 to 121°C)
Maximum Current Draw (Lin	e Power)		
24 VDC	440 mA	Maximum Process Pressure	2000 psig (138 bar)
120 VAC	120 mA		
240 VAC	60 mA	Weight* 7 lbs. (3.2	kg) + 10.5 lbs. (4.8 kg)
			for cast iron housing
		+ 2	2 lbs. (1 kg) for remote.

^{*}See page 23 for sensor weights.

Remote electronics flat surface mounting bracket

(R housing only) (see pages 14 & 15)

Canadian Registration Number (CRN) Process

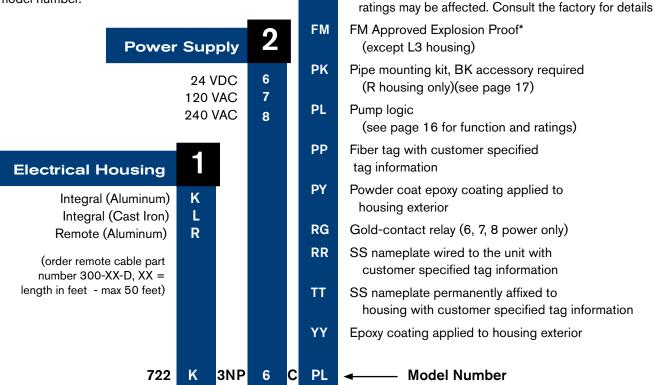
CSA Certified Explosion Proof*

Model Number System

722K3-N-P6-C-PL

722 ultrasonic switch with integral housing copper-free aluminum, 24VDC power supply, with optional pump logic

The 722 is comprised of two parts. The first is the electronics and housing; the second is the sensor. Refer to page 19 for the sensor model number.



3

BK

CS

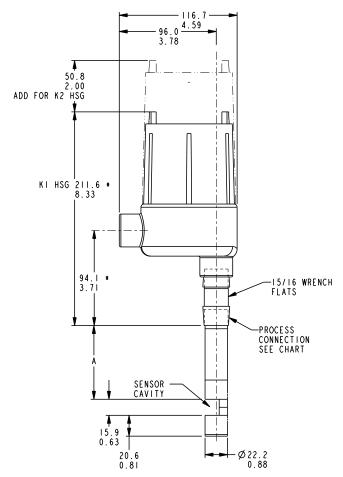
CV

Accessories

Agency Approvals

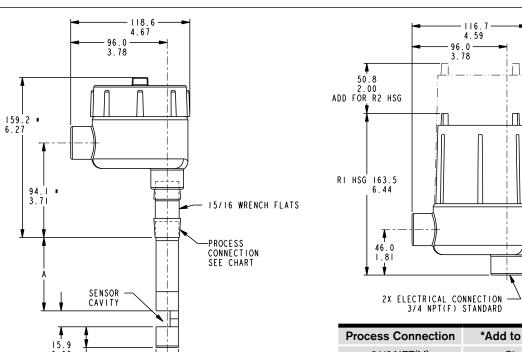
Agency	Safety Method	Approval	Model(s)
FM	Explosion Proof	Class I, Groups B, C, D; Class II, Groups E, F, G; Class III, Division 1	722K3-N-Px-FM
		Class I, Groups C, D; Class II, Groups E, F, G; Class III, Division 1	722R3-N-Px-FM
CSA	Explosion Proof	Class I, Groups B, C, D Class II, Groups E, F, G; Class III, Division 1	722K3-N-Px-CS 722L3-N-Px-CS
		Class I, Groups C, D Class II, Groups E, F, G; Class III, Division 1	722R3-N-Px-CS

Dimensions in this catalog are for reference only. They may be changed without notice. Contact the factory for certified drawings for a particular model number. Dimensions are expressed as millimeter over inches (Linear = mm/in.).



Housing: K1, K2

Drawing 0390000



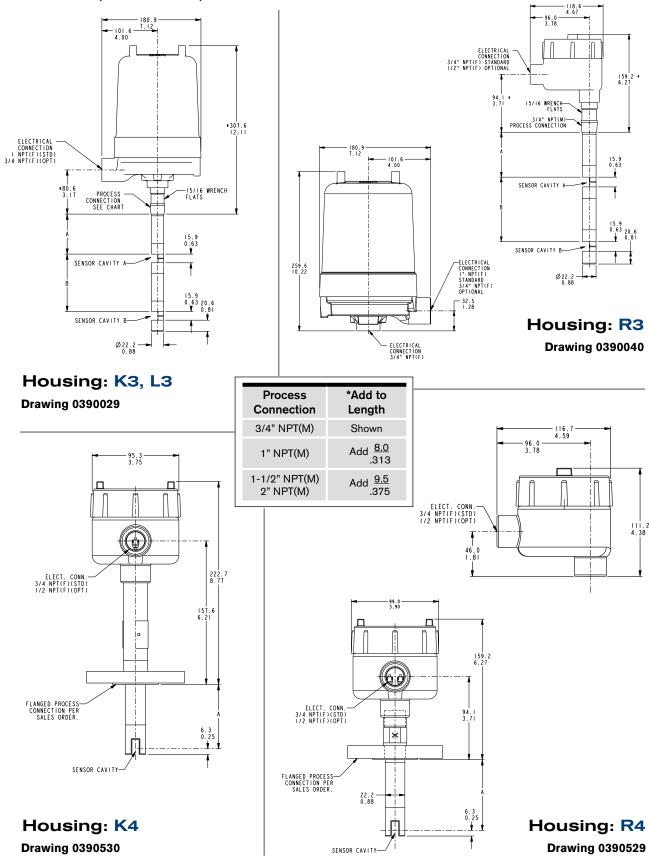
Housing: R1, R2

20,6

Drawing 0390034

Process Connection	*Add to Length
3/4" NPT(M)	Shown
1" NPT(M)	Add <u>8.0</u> .313
1-1/2" NPT(M) 2" NPT(M)	Add <u>9.5</u> .375

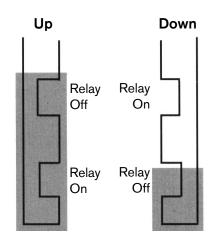
Dimensions in this catalog are for reference only. They may be changed without notice. Contact the factory for certified drawings for a particular model number. Dimensions are expressed as millimeter over inches (Linear = mm/in.).



Two point ultrasonic level switches can be supplied with an on-board DPDT relay for pump control. The relay is rated 5 amp, 250 VAC; 5 amp, 30 VDC (resistive) and it can be field wet to pump up (left diagram) or pump down (right diagram).

Adding the pump logic (PL) accessory to the end of a model number changes level indication relays to SPDT and changes current requirements according to the table shown:

Supply Voltage	Maximum Current Draw
24 VDC	350 mA
120 VAC	120 mA
240 VAC	50 mA



Time Delay

When using time delay accessory OD or OF, choose a standard time delay from the chart below. Include the time delay after the model number. For example: 701K1-U-P6-C-OD

OD = 60 seconds.

Time Delay in Seconds (choose one)				
1	35	100		
5	50	120		
15	60	150		
25	70	190		

Approximate Weights*

Actual shipping weights may vary from charted values because of product material, configurations and packaging requirements. For remote electrical housing add 2 lbs. (1kg) to total weight.

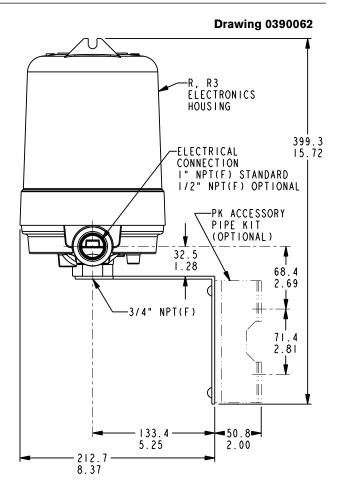
Ultrasonic Series	Weight (lbs.)	(kgs)	Additional Weights
701, 711	2.5	1.2	
721	3	1.4	
712, 722	7	3.2	10.5 lbs. (4.8 kg) for cast iron housing

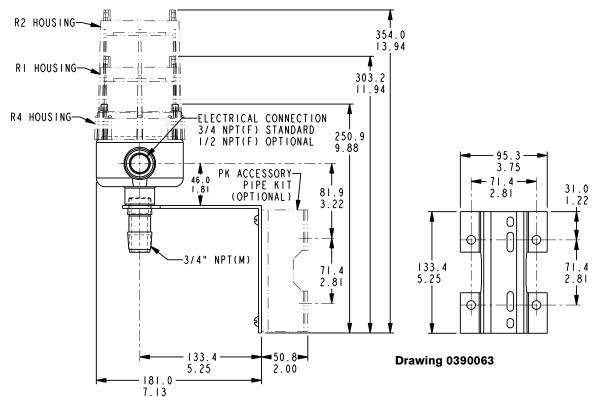
^{*}See page 23 for sensor weights.

Remote electronic housings are supplied for line mounting as a standard. Optional brackets are available for flat surface or pipe mounting.

The basic BK bracket can be adapted for mounting onto 1-1/2" to 2" pipe or stanchion by adding designator PK after BK.

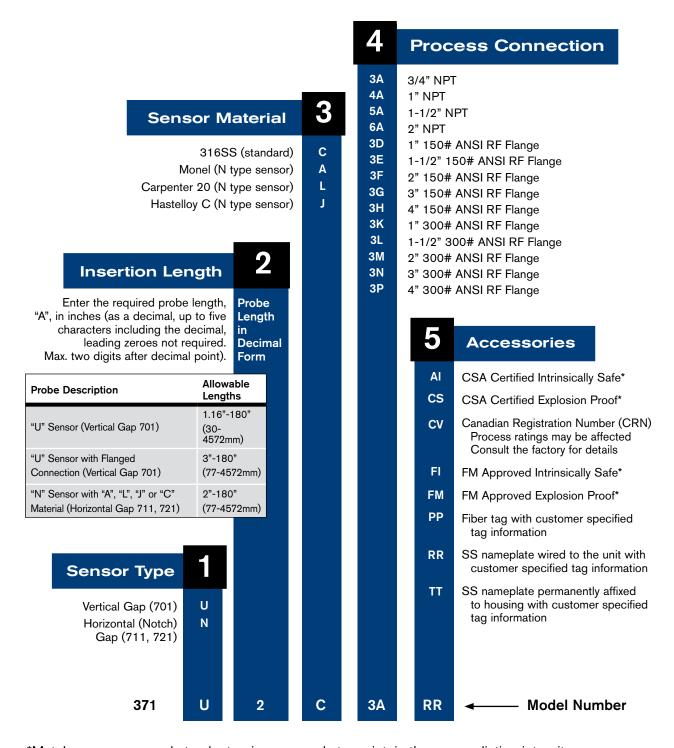
For the basic flat surface mounting bracket, add designator BK to the end of any model number from the controls section in the front of this catalog. Linear = mm/in.





371-U 2-C 3A-RR

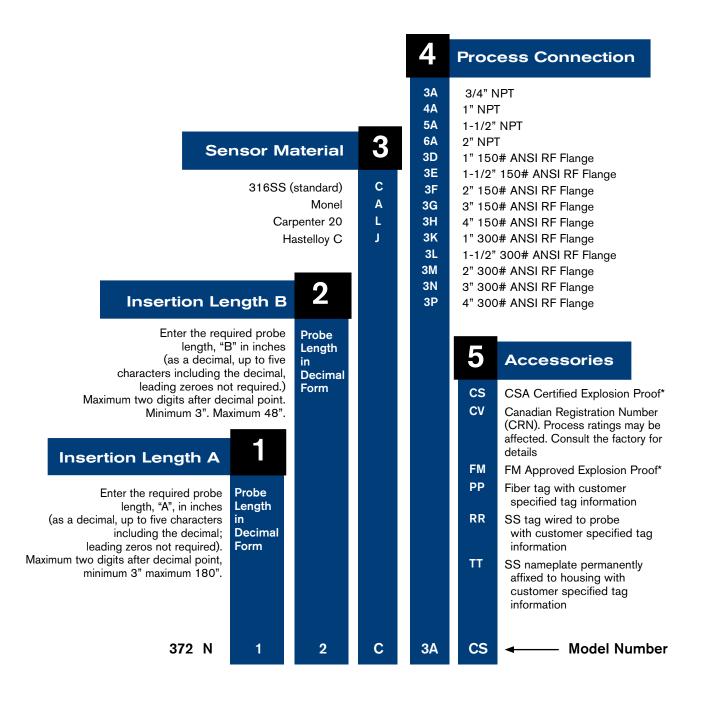
The 371 sensor is designed for use with all single-point ultrasonic electronic unit.



^{*}Match sensor approvals to electronics approvals to maintain the agency listing integrity.

372-N 12-C3A-CS

The 372 sensor is designed for use with all dual-point ultrasonic electronic units.



See page 23 for flange weights.

^{*}Match sensor approvals to electronics approvals to maintain the agency listing integrity.

Ultrasonic Switches

Electronics

Certificates	Loop Power (P9)	Line Power (P6, P7, P8)	All Sensors
Calibration C1	*	♦	
Hydrostatic Pressure Test C2			*
Inspection Report C3	•	•	
Compliance / Conformance C4	•	•	
Insulation Resistance C6		•	

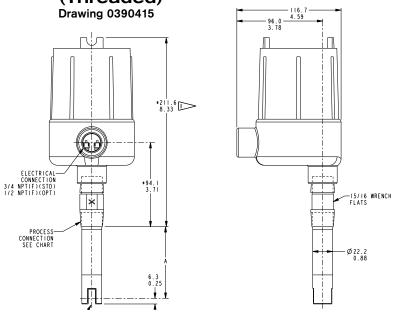
Sensor Dimensions

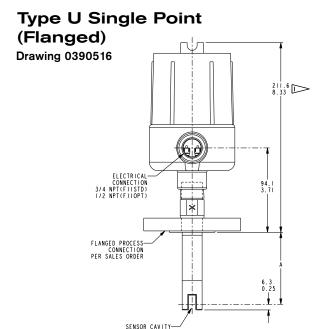
Dimensions shown are for reference only. Contact the factory for certified dimension drawings.

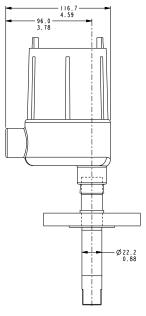
Linear = mm/in.

Process	*Add to
Connection	Length
3/4" NPT(M)	Shown
1" NPT(M)	Add <u>8.0</u> .313
1-1/2" NPT(M)	Add <u>9.5</u>
2" NPT(M)	.375

Type U Single Point (Threaded) Drawing 0390415





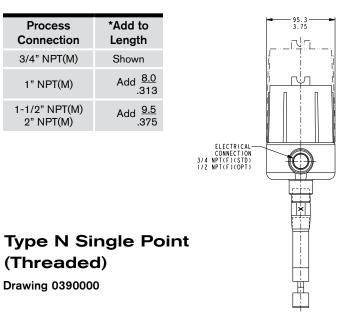


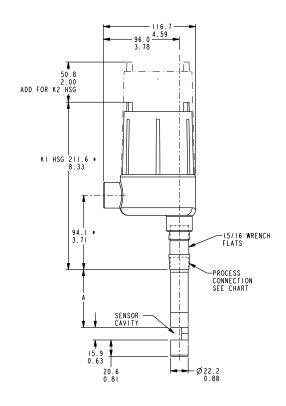
Dimensions shown are for reference only. Contact the factory for certified dimension drawings.

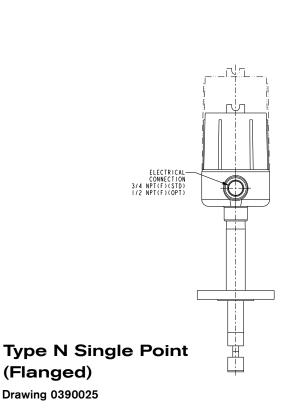
Linear = mm/in.

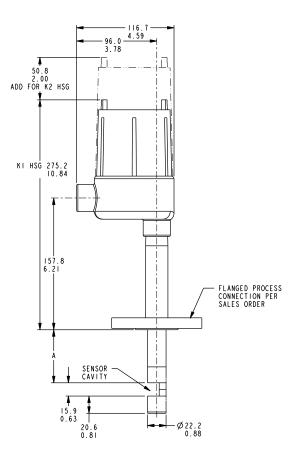
(Threaded) Drawing 0390000

Process	*Add to
Connection	Length
3/4" NPT(M)	Shown
1" NPT(M)	Add <u>8.0</u> .313
1-1/2" NPT(M)	Add <u>9.5</u>
2" NPT(M)	.375

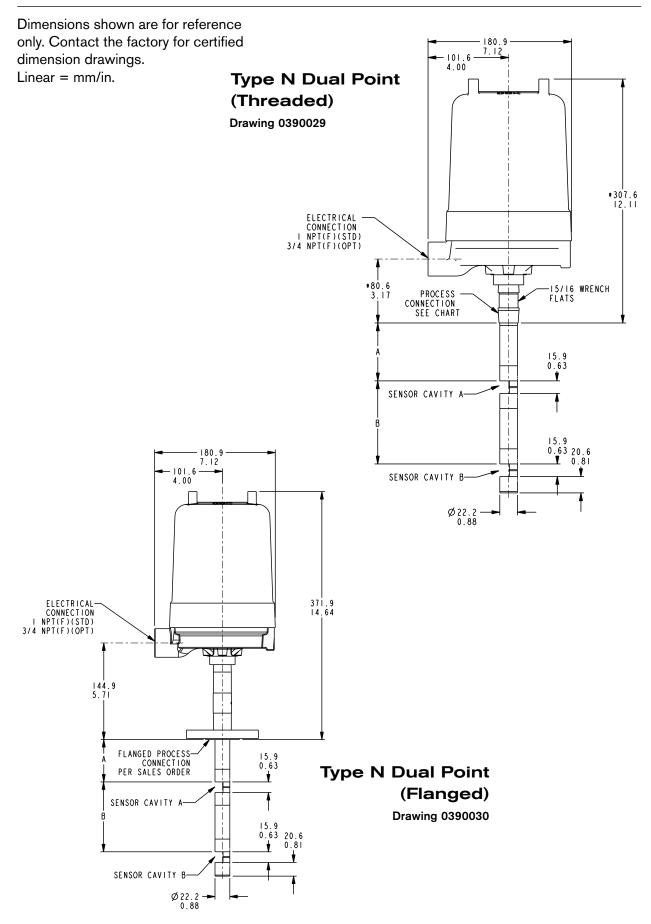








(Flanged) Drawing 0390025



Sensor Style	Weight
Types U & N	0.5 lbs. for first 6" 1 lb. (0.5 kg) for each additional 12"

Flange Weight and Pressure Rating

Process	Add to \	Maximum	
Connection	lbs.	kg	Pressure Rating
3D	2	1.0	
3E	4	1.8	275 psig (19 bar)
3F	5	2.3	
3G	9	4	
3H	17	8	
ЗК	3	1.5	
3L	6	2.7	720 psig (50 bar)
ЗМ	8	3.6	
3N	16	7.5	
3P	27	12.5	



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